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(54) **NOVEL ORGANIC COMPOUND, MATERIAL COMPRISING THE SAME FOR ORGANIC ELECTROLUMINESCENCE DEVICES, AND ORGANIC ELECTROLUMINESCENCE DEVICE COMPRISING THE MATERIAL**

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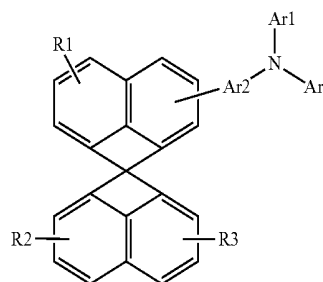
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(57) **ABSTRACT**

The present invention provides a novel organic compound, a material comprising the same for organic electroluminescence devices, and an organic electroluminescence device comprising the material. The organic compound provided in the present invention is useful in organic electroluminescence devices as a hole injection layer material, a hole transport layer material, an electron blocking layer material, and an emission layer material such as green and red phosphorescent host material, and can reduce the drive voltage, and increase the luminous efficiency, luminance, thermal stability, color purity and service life of the devices.

[General Formula 1]



**NOVEL ORGANIC COMPOUND, MATERIAL
COMPRISING THE SAME FOR ORGANIC
ELECTROLUMINESCENCE DEVICES, AND
ORGANIC ELECTROLUMINESCENCE
DEVICE COMPRISING THE MATERIAL**

FIELD OF THE INVENTION

[0001] The present invention relates to a novel organic compound, a material comprising the same for organic electroluminescence devices, and an organic electroluminescence device comprising the material.

DESCRIPTION OF RELATED ART

[0002] Organic electroluminescence devices are self luminous, can be driven at a low voltage, have very excellent viewing angle, contrast, and others compared with popular liquid crystal displays (LCDs) such as flat panel display devices, require no backlight sources, can achieve light weight and ultrathin thickness, are also very favorable in terms of power consumption, and have wide range of color presentation, thus receiving great attention as the next generation of displays.

[0003] In the structure of an ordinary organic electroluminescence device, an anode is formed on a substrate, and then a hole transport layer, an emission layer, an electron transport layer, and a cathode are sequentially formed on the anode. Here, the hole transport layer, the emission layer, and the electron transport layer are thin films formed of an organic compound.

[0004] The principle for driving the organic electroluminescence devices having the structure above is as follows. When a voltage is applied between the anode and the cathode, holes injected from the anode move via the hole transport layer to the emission layer, and electrons injected from the cathode move via the electron transport layer to the emission layer. Excitons are formed when carriers that are the same as the holes and electrons are recombined in the emission layer, and light is emitted when the excitons fall from the excited state back to the ground state excitons.

[0005] The substances used in the organic electroluminescence device are largely a pure organic substance or a complex formed by an organic compound with a metal. Depending on different uses, the substances may be classified into hole injection substances, hole transport substances, emission substances, electron transport substances, electron injection substances, and so on. Herein, as a hole injection substance or a hole transport substance, an organic substance having a p-type property is mainly used, that is, an organic compound that is prone to oxidation, and is stable in chemical state of electrons upon oxidization. Furthermore, as an electron injection substance or an electron transport substance, an organic substance having an n-type property is mainly used, that is, an organic compound that is prone to reduction, and is stable in chemical state of electrons upon reduction. As an emission layer substance, a substance having both a p-type property and an n-type property is used, preferably a substance that is stable in both oxidized and reduced states is used, and preferably a substance is used which has a high luminous efficiency with respect to conversion of excitons to light when the excitons are formed.

[0006] In addition, the substance used in the organic electroluminescence device preferably has the following additional properties.

[0007] In the first place, the substance used in the organic electroluminescence device preferably has an excellent thermal stability. This is mainly because Joule heating takes place in the organic electroluminescence device, due to the movement of charges. At present, as a hole transport layer substance, TPD or NPB is mainly used, which has a glass transition temperature (T_g) as low as 60° C. and 96° C. respectively. Therefore, based on the above reasons, a fatal disadvantage of short service life of the device is present.

[0008] In the second place, to obtain a high-efficiency organic electroluminescence device driven at a low voltage, the injected holes and electrons need to be prevented from flowing outside of the emission layer, while the holes or electrons injected in the organic electroluminescence device are ensured to flow smoothly to the emission layer. To this end, the substance used in the organic electroluminescence device needs to have appropriate bandgap reference and HOMO or LUMO energy level.

[0009] Moreover, the substance used in the organic electroluminescence device needs to have excellent chemical stability, charge mobility, and interfacial properties with electrodes or adjacent layers. That is, the substance used in the organic electroluminescence device needs to have a small deformation caused by factors including moisture or oxygen. Furthermore, by having an appropriate hole or electron mobility, the hole and electron densities in the emission layer of the organic electroluminescence devices are kept evenly, such that the formation of excitons is maximized. In addition, for the sake of device stability, an interface between electrodes comprising a metal or a metal oxide is well formed.

[0010] To exert the aforesaid excellent properties of the organic electroluminescence device fully, the substance for forming an organic layer in the device, for example, the hole injection substance, the hole transport substance, the emission substance, the electron transport substance, the electron injection substance, and so on, should be a stable and high-efficiency material. However, no stable and high-efficiency organic materials for organic electroluminescence devices are well developed hereto. Therefore, there is a persistent need in the art for developing novel materials with low drive voltage, high efficiency, and long life.

PRIOR ART LITERATURES

Patent Document

[0011] South Korea Laid-Open Patent Publication No: 10-2011-0103141

SUMMARY OF THE INVENTION

Technical Problem

[0012] An objective of the present invention is to provide a novel organic compound, which can be used in organic electroluminescence devices as a hole injection layer substance, a hole transport layer substance, an electron blocking layer substance, or an emission layer substance, and functions to lower the drive voltage, and increase the luminous efficiency, luminance, thermal stability, color purity, and service life of the devices.

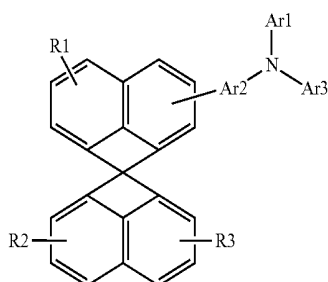
[0013] Another objective of the present invention is to provide a hole injection layer material, a hole transport layer material, an electron blocking layer material, and an emission layer material comprising the novel organic compound.

[0014] A further objective of the present invention is to provide an organic electroluminescence device using the novel organic compound.

Means to Solve the Problem

[0015] The present invention provides a novel organic compound represented by General Formula 1 below:

[General Formula 1]



[0016] where Ar1 and Ar3 are the same or different in each case, and are an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene, biphenyl, naphthalene, phenanthrene, fluorene, dibenzofuran, dibenzothiophen (each of which may be substituted with one or more radicals R4), substituted or unsubstituted spirobifluorene, or a combination of 2, 3, 4, or 5 thereof (which are the same or different in each case);

[0017] Ar2 is a heteroaromatic ring system selected from the group consisting of benzene, biphenyl, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, and dibenzothiophen (each of which may be substituted with one or more radicals R4);

[0018] R4 is the same or different in each case, and is one selected from the group consisting of H, D, F, Cl, Br, I, CN, Si(R)₃, a linear alkyl, alkoxy or thioalkyl having 1 to 31 carbon atoms or a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 31 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 40 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, dibenzothiophen or a combination of 2, 3, 4, or 5 thereof (which are the same or different in each case), an aryloxy having 5 to 40 aromatic ring atoms, or an aralkyl having 5 to 40 aromatic ring atoms; and

[0019] R1, R2, R3, and R4 are the same or different in each case, and are selected from H, D, F, Cl, Br, I, CN, Si(R)₃, a linear alkyl, alkoxy or thioalkyl having 1 to 40 carbon atoms or a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 40 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, dibenzothiophen, or a combination of 2, 3, 4, or 5 thereof (which are the same or different in each case), an aryloxy having 5 to 60 aromatic ring atoms, or an aralkyl having 5 to 60 aromatic ring atoms.

[0020] Further, the present invention provides a material comprising the organic compound of General Formula 1 for forming a hole injection layer, a hole transport layer, an electron blocking layer, or an emission layer.

[0021] Moreover, the present invention provides an organic electroluminescence device, which has one or more organic thin film layers, including at least an emission layer, laminated between a cathode and anode. The organic electroluminescence device is characterized in that at least one of the organic thin film layers contains one or two or more of the organic compounds as defined in claim 1.

Beneficial Effect of the Invention

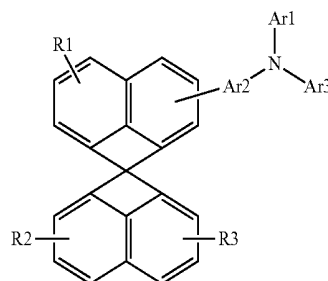
[0022] The organic compound according to the present invention can be used in organic electroluminescence devices as a hole injection layer substance, a hole transport layer substance, an electron blocking layer substance, and an emission layer substance such as green and red phosphorescent host substance, and when used in the organic electroluminescence devices, can reduce the drive voltage, and increase the luminous efficiency, luminance, thermal stability, color purity and service life of the devices.

[0023] Furthermore, the organic electroluminescence device fabricated by using the organic compound of the present invention has the characteristics of high efficiency and long service life.

DETAILED DESCRIPTION

[0024] The present invention relates to a novel organic compound represented by General Formula 1 below:

[General Formula 1]



[0025] where Ar1 and Ar3 are the same or different in each case, and are an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene, biphenyl, naphthalene, phenanthrene, fluorene, dibenzofuran, dibenzothiophen (each of which may be substituted with one or more radicals R4), substituted or unsubstituted spirobifluorene, or a combination of 2, 3, 4, or 5 thereof (which are the same or different in each case);

[0026] Ar2 is a heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene, biphenyl, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, and dibenzothiophen (each of which may be substituted with one or more radicals R4);

[0027] R4 is the same or different in each case, and is one selected from the group consisting of H, D, F, Cl, Br, I, CN, Si(R)₃, a linear alkyl, alkoxy or thioalkyl having 1 to 31 carbon atoms or a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 31 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran,

dibenzothiophen, or a combination of 2, 3, 4, or 5 thereof (which are the same or different in each case), an aryloxy having 5 to 40 aromatic ring atoms, or an aralkyl having 5 to 40 aromatic ring atoms;

[0028] R1, R2, and R3 are the same or different in each case, and are selected from H, D, F, Cl, Br, I, CN, Si(R)₃, a linear alkyl, alkoxy or thioalkyl having 1 to 40 carbon atoms or a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 40 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, dibenzothiophen, or a combination of 2, 3, 4, or 5 thereof (which are the same or different in each case), an aryloxy having 5 to 60 aromatic ring atoms, or an aralkyl having 5 to 60 aromatic ring atoms.

[0029] In General Formula 1,

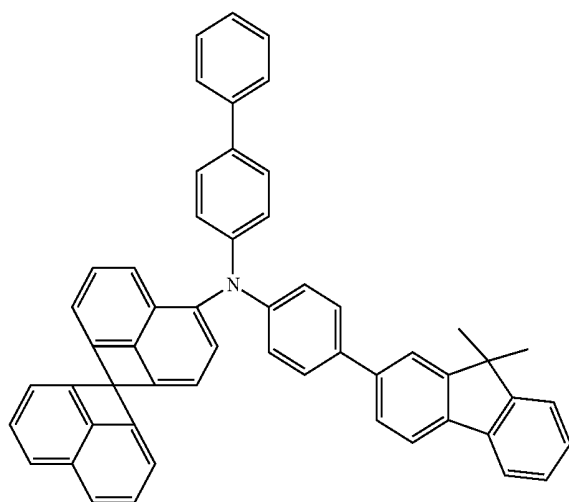
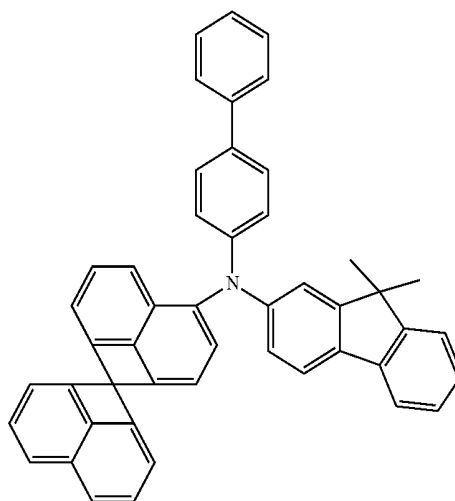
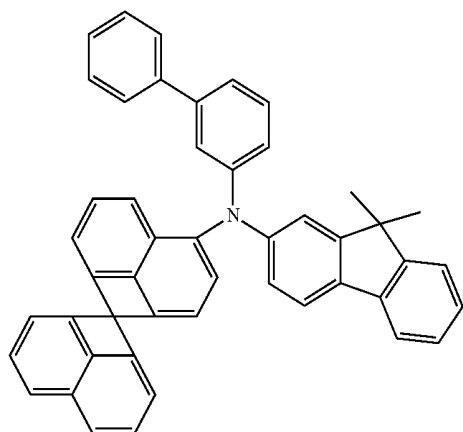
[0030] Ar1 and Ar3 are the same or different in each case, and are an aromatic or heteroaromatic ring system having 6 to 31 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, dibenzo-

furan, dibenzothiophen (each of which may be substituted with one or more radicals R4), and substituted or unsubstituted spirobifluorene;

[0031] Ar2 is a heteroaromatic ring system having 6 to 31 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, and dibenzothiophen (each of which may be substituted with one or more radicals R4); and

[0032] R1, R2, R3, and R4 are the same or different in each case, and are selected from H, D, F, Cl, Br, I, CN, Si(R)₃, a linear alkyl, alkoxy or thioalkyl having 1 to 25 carbon atoms or a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 25 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 31 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, and dibenzothiophen, an aryloxy having 5 to 31 aromatic ring atoms, or an aralkyl having 5 to 31 aromatic ring atoms.

[0033] Specifically, the organic compound may be one of Compounds 1 to 45:

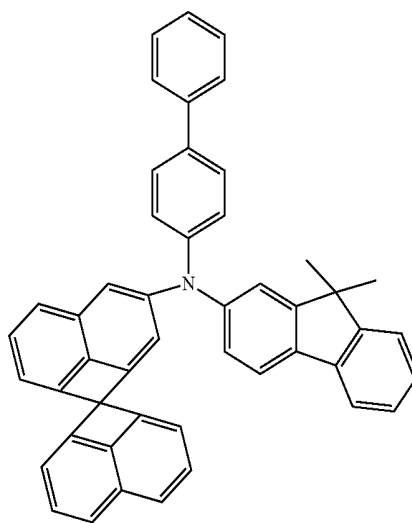
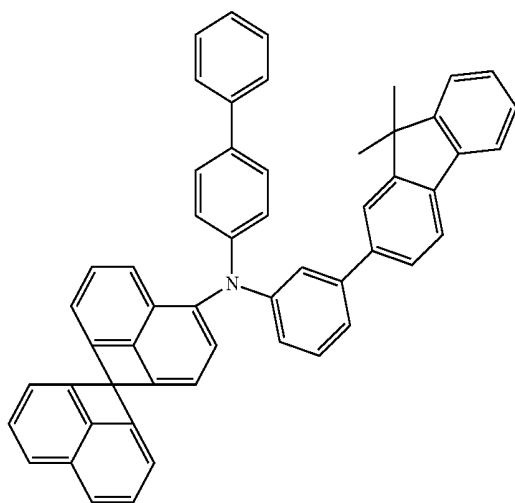


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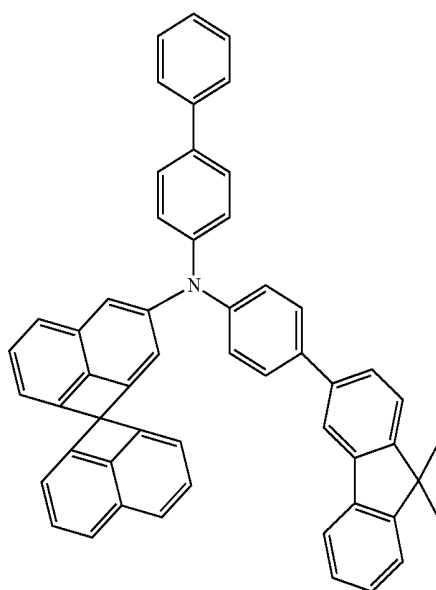
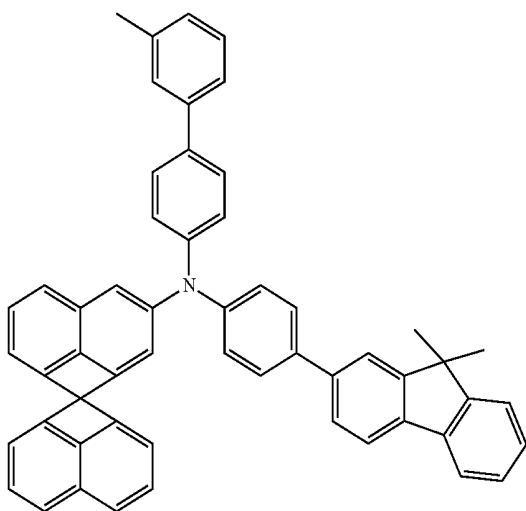
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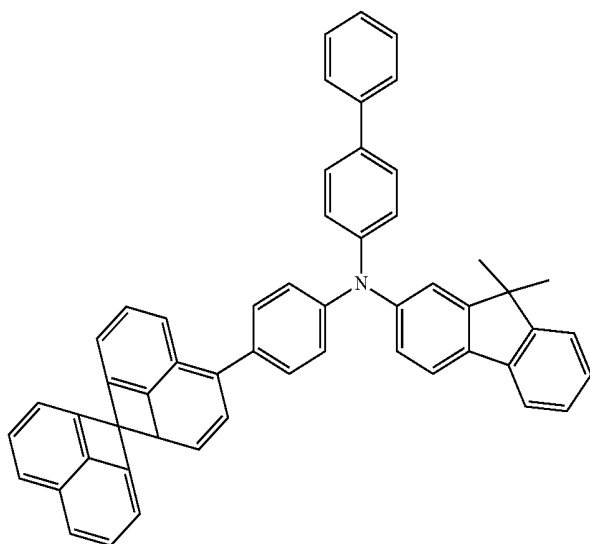


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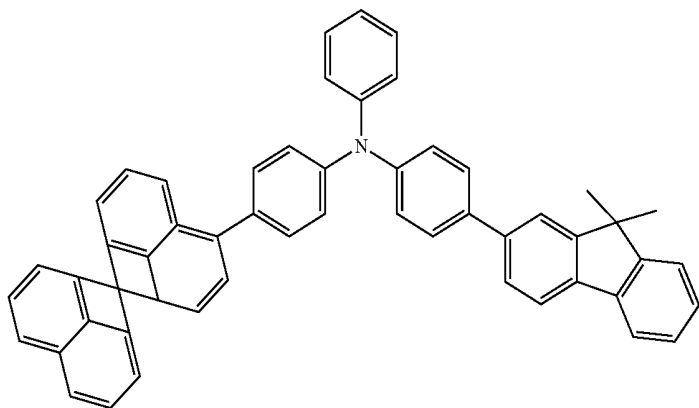


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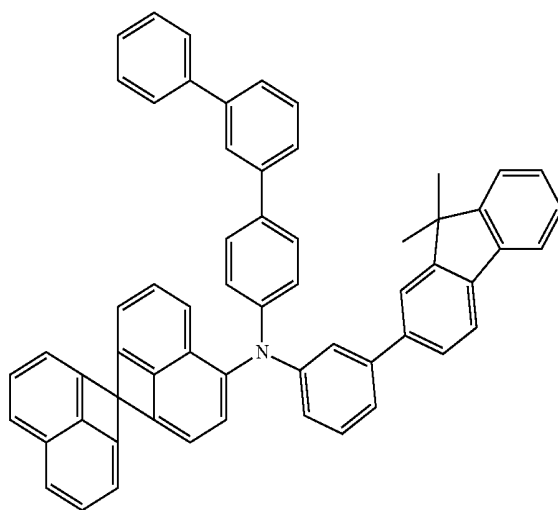
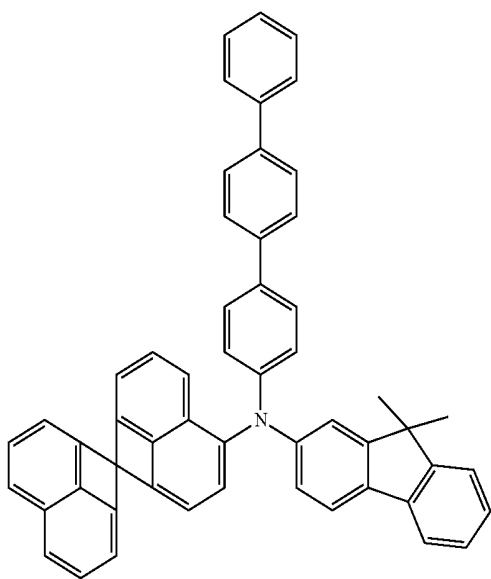
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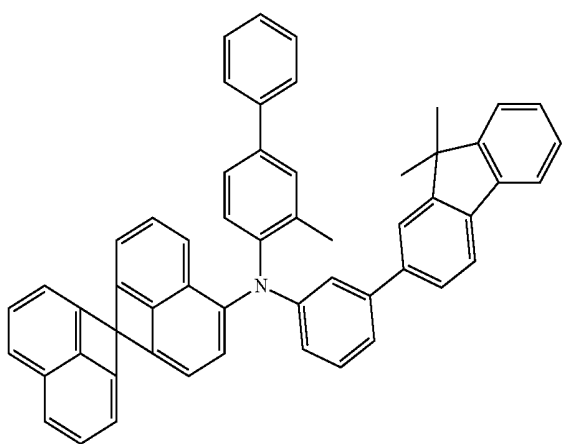


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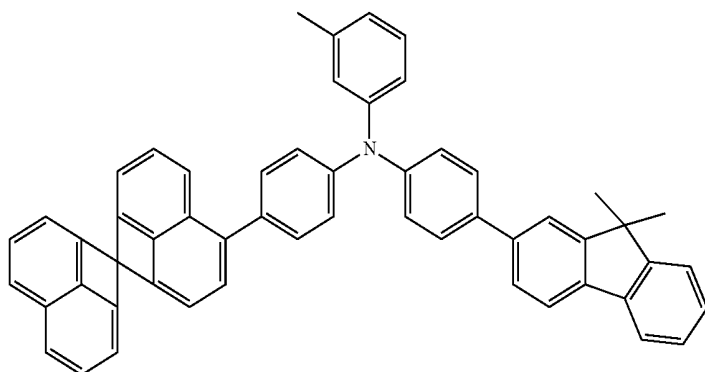


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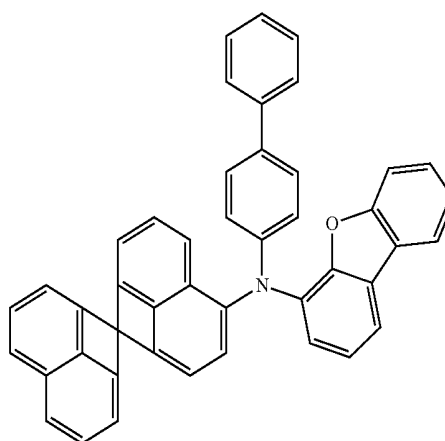
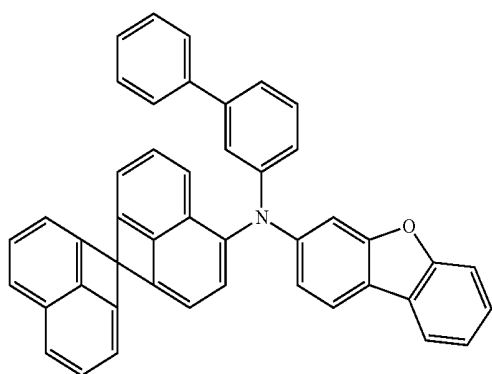
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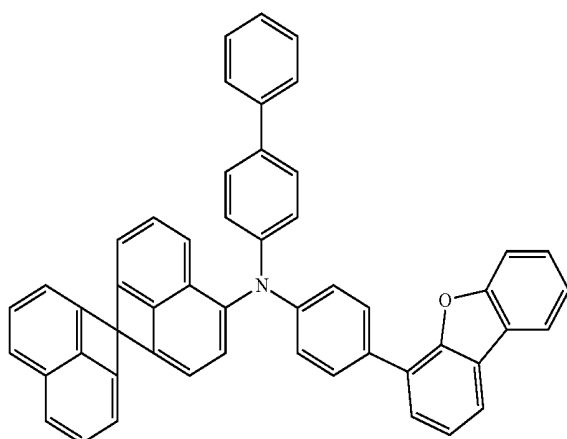


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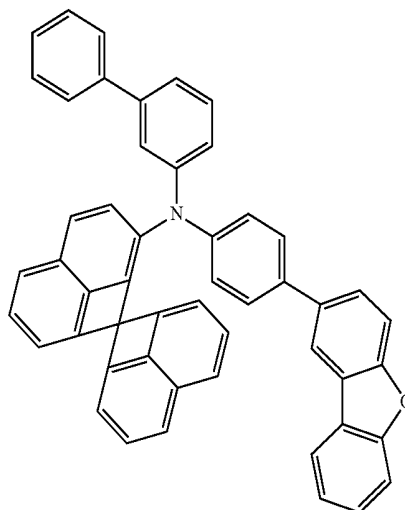
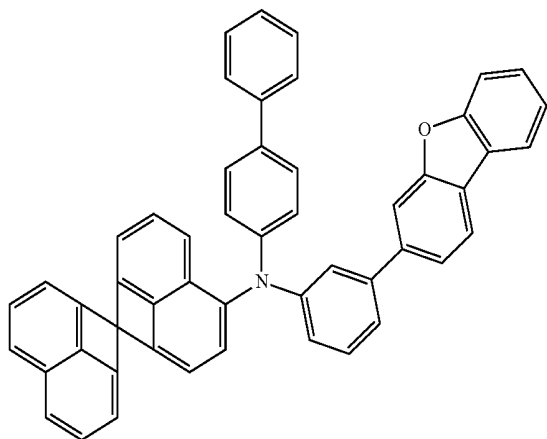
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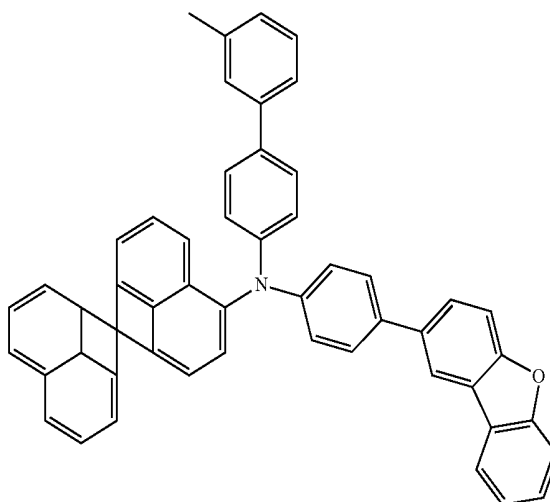
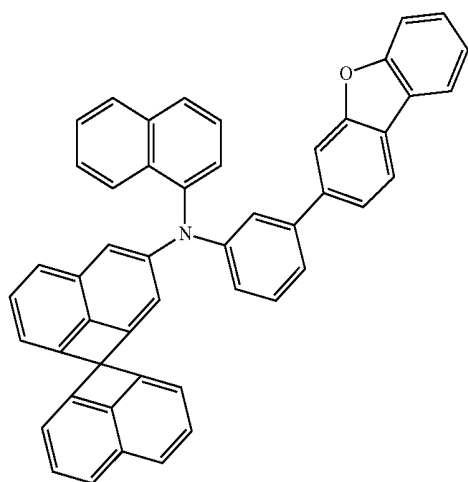
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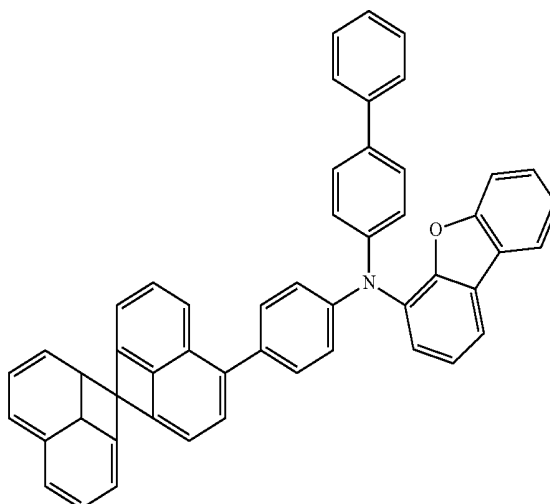
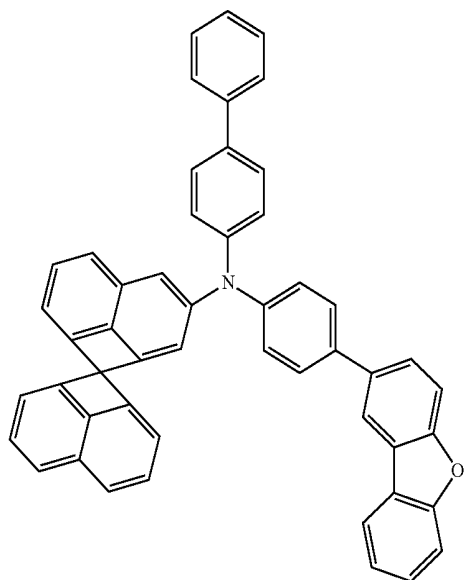
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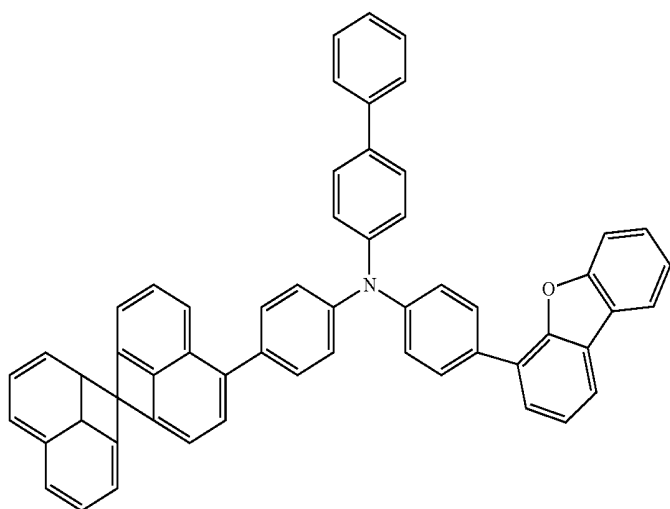
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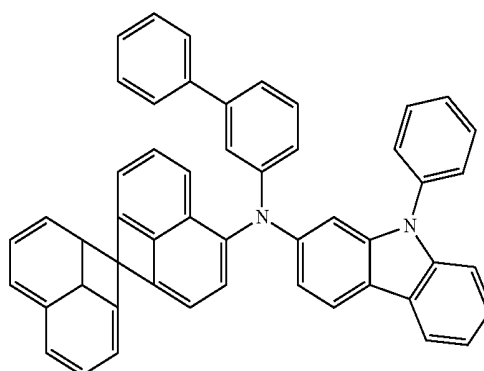
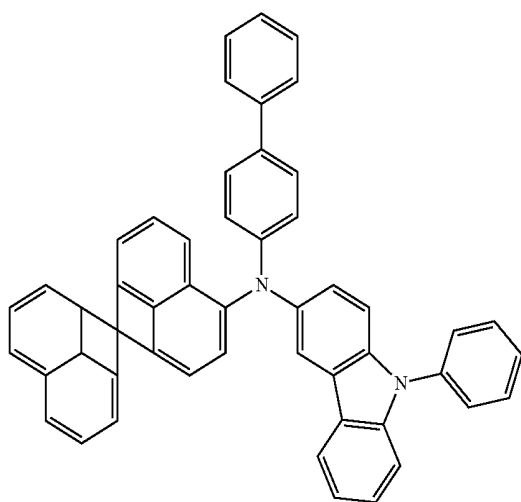
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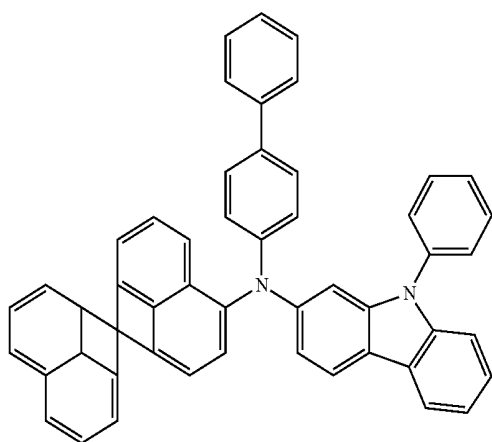


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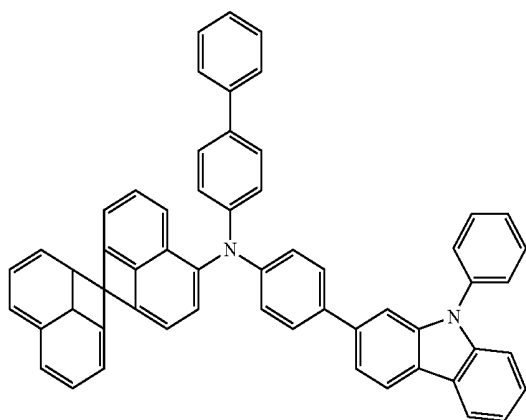


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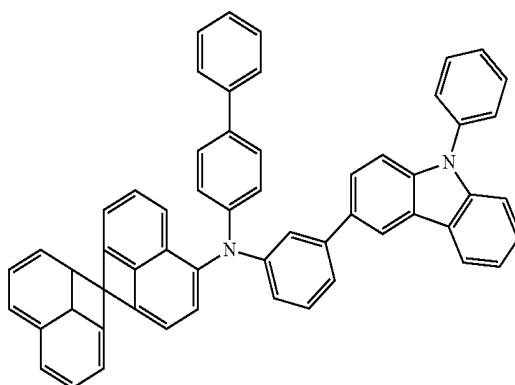


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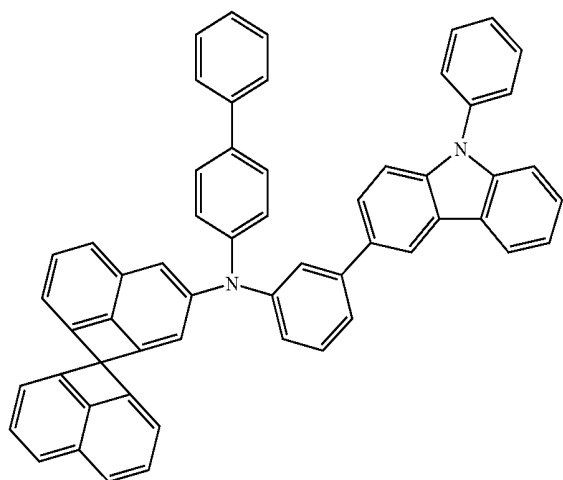
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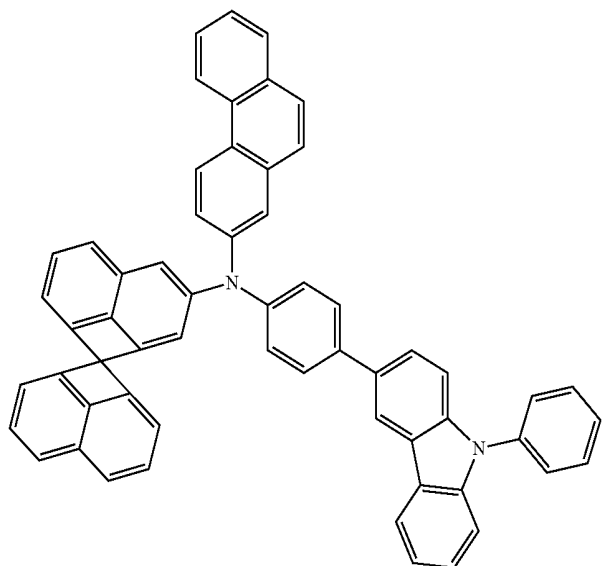
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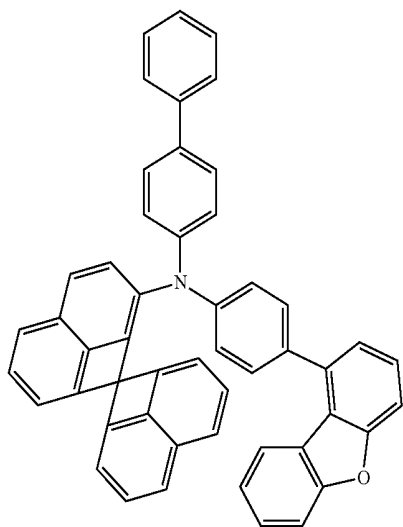


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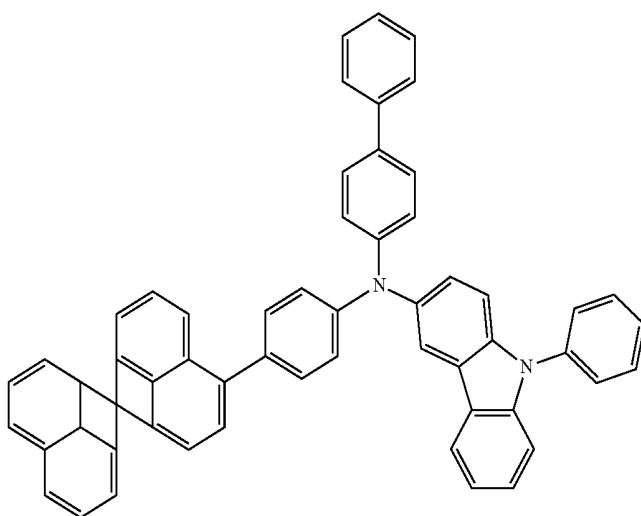


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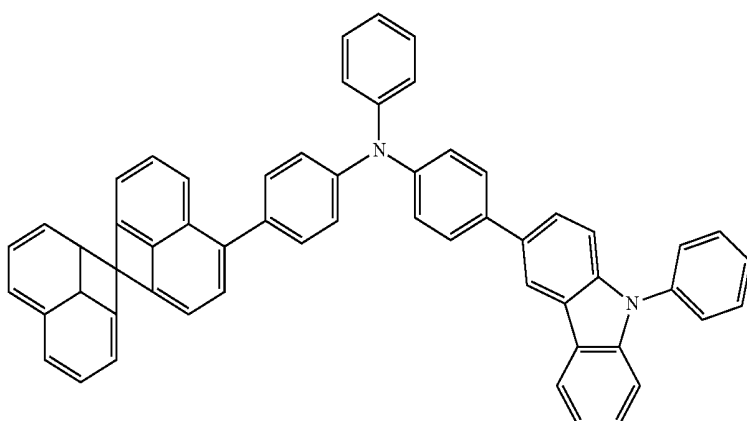
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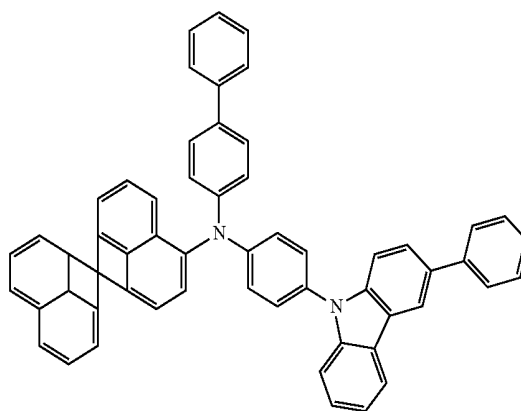
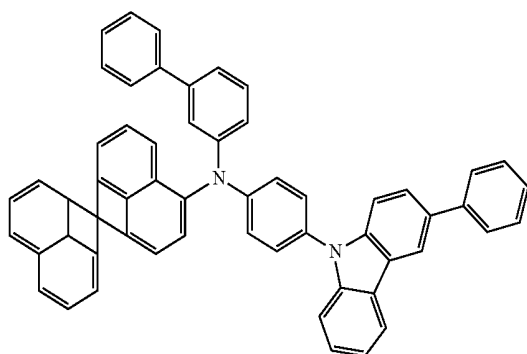
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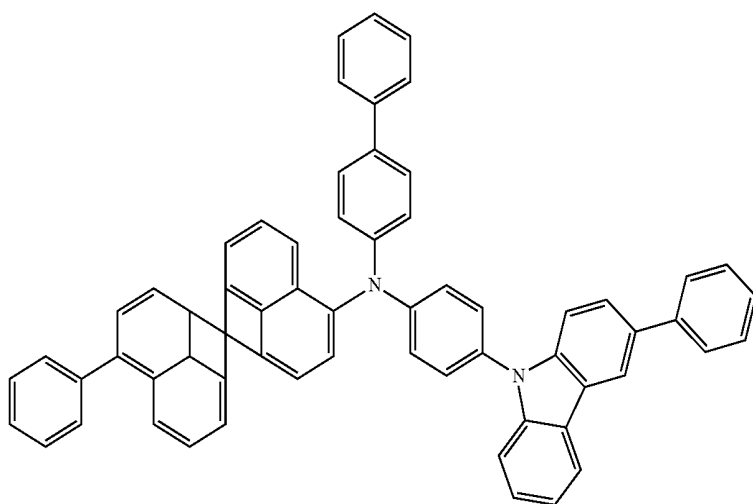
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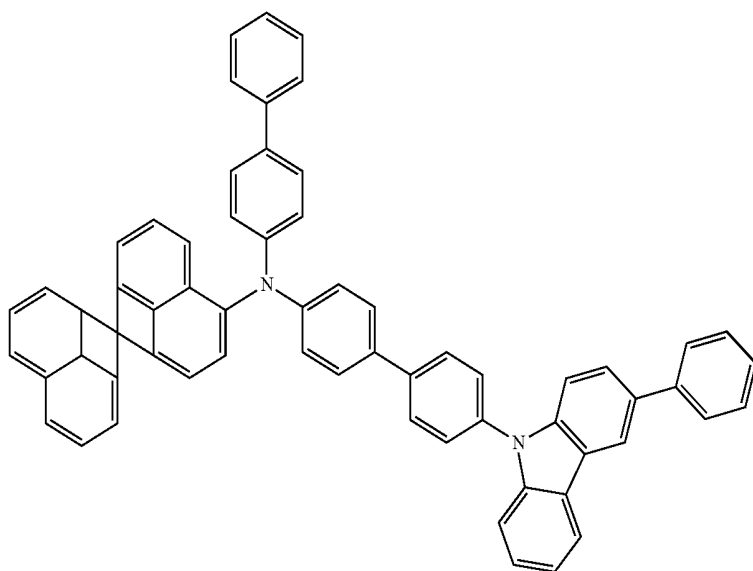
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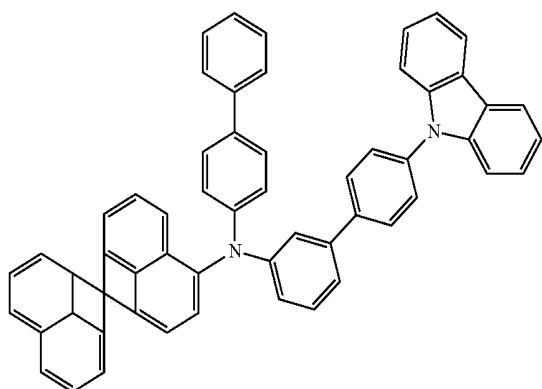


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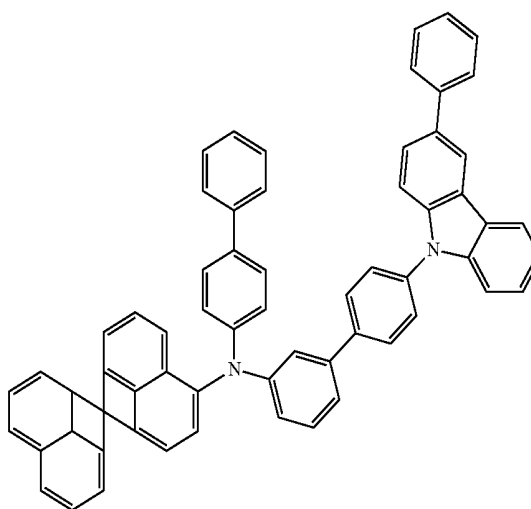


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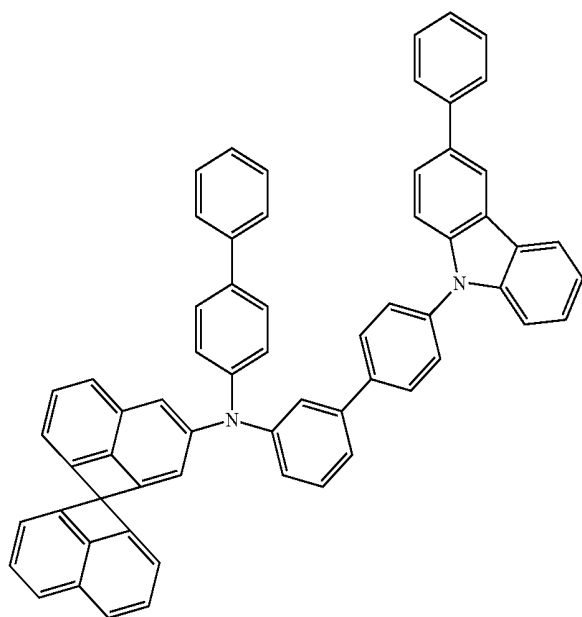
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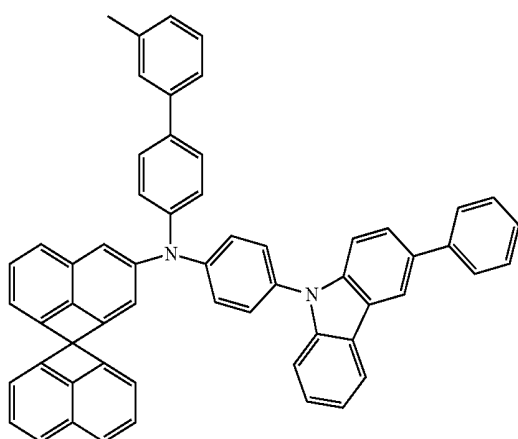
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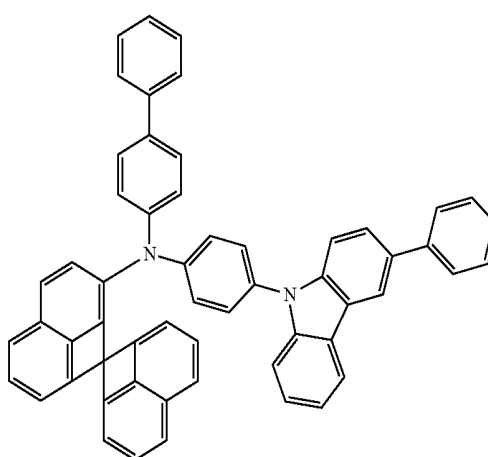
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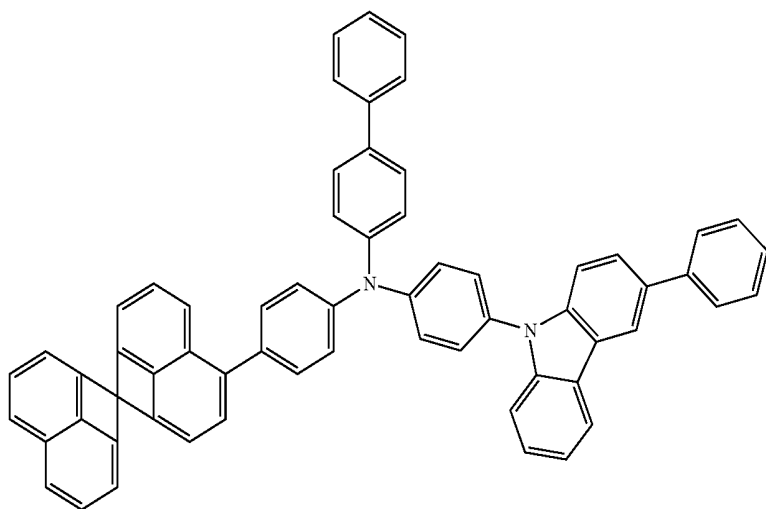


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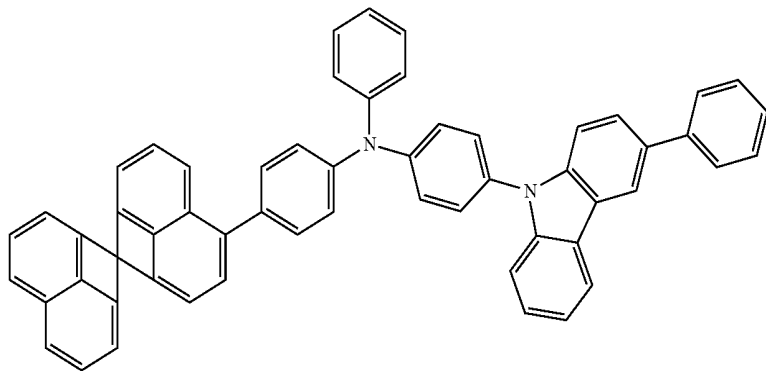


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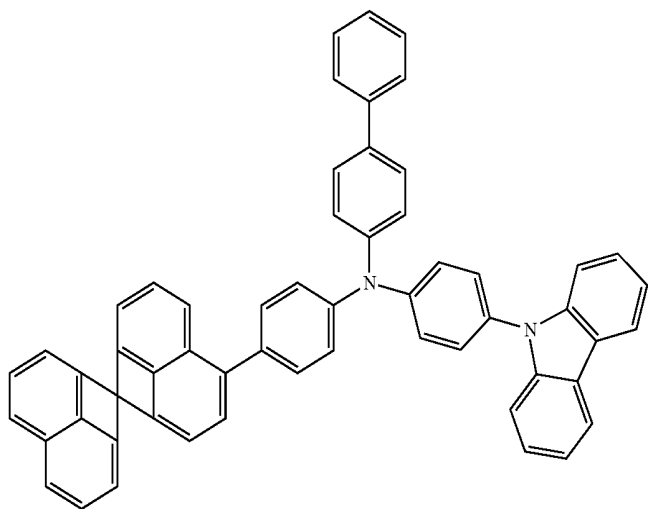
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[0034] The organic compound provided in the present invention can be used in organic electroluminescence devices as a hole injection layer material, a hole transport layer material, an electron blocking layer material, and an emission layer material. For example, the emission layer material may be a green or red phosphorescent host material.

[0035] Furthermore, the present invention also relates to a hole injection layer material, a hole transport layer material, an electron blocking layer material, and an emission layer material comprising the organic compound above.

[0036] For facilitating the formation of the hole injection layer, the hole transport layer, the electron blocking layer, and the emission layer, during fabrication, the hole injection layer material, the hole transport layer material, the electron blocking layer material, and the emission layer material can not only be in various states, for example liquid state, but also added with commonly used substances.

[0037] Moreover, the present invention further relates to an organic electroluminescence device, which has one or

more organic thin film layers, including an emission layer, deposited between an anode and a cathode. At least one of the organic thin film layers contains one or a combination of two or more of the organic compounds of General Formula 1.

[0038] At least one of the hole injection layer material, the hole transport layer material, the electron blocking layer material, and the emission layer material of the organic electroluminescence device contains the organic compound of General Formula 1.

[0039] The organic electroluminescence device has a structure where the anode, a hole injection layer, a hole transport layer, the emission layer, an electron transport layer, an electron injection layer, and the cathode are laminated. Optionally, an electron blocking layer and a hole blocking layer may be added.

[0040] The organic thin film layers include a hole injection layer, a hole transport layer, the emission layer, an electron transport layer, and an electron injection layer, and the organic compound of General Formula 1 is contained in at least one of the hole injection layer, the hole transport layer, and the emission layer.

[0041] In addition, the organic thin film layers include a hole injection layer, a hole transport layer, the emission layer, an electron transport layer, an electron blocking layer, and an electron injection layer, and the organic compound of General Formula 1 is contained in one of the hole injection layer, the hole transport layer, the electron blocking layer, and the emission layer.

[0042] Hereinafter, the organic electroluminescence device of the present invention is described by way of examples. However, the organic electroluminescence device of the present invention is not limited thereto.

[0043] The organic electroluminescence device of the present invention has a structure comprising the anode (hole injection electrode), a hole injection layer (HIL), a hole transport layer (HTL), the emission layer (EML), and the cathode (electron injection electrode) stacked in sequence. If possible, an electron blocking layer (EBL) may be added between the anode and the emission layer, and a hole blocking layer (HBL) may be added between the cathode and the emission layer.

[0044] The organic electroluminescence device of the present invention is fabricated by a process comprising the following steps.

[0045] Step 1: An anode material is laminated through a conventional process on a surface of a substrate to form an anode. The substrate used is a glass or transparent plastic substrate having good penetrability, surface smoothness, operability, and waterproof performance. Furthermore, the anode material may be transparent and highly conductive ITO, IZO, SnO₂, and ZnO etc.

[0046] Step 2: A hole injection layer (HIL) material is applied onto a surface of the anode through a conventional process by vacuum thermal deposition or by spin coating. The hole injection layer substance may be, in addition to the organic compound of the present invention, for example, CuPc, m-MTDATA, m-MTDAPB, and starburst amines TCTA, 2-TNATA, or IDE406 commercially available from Idemitsu Kosan Co., Ltd.

[0047] Step 3: A hole transport layer (HTL) material is applied onto a surface of the hole injection layer through a conventional process by vacuum thermal deposition or by spin coating, to form a hole transport layer. The hole

transport layer material may be, in addition to the organic compound of the present invention, α -NPD, NPB, or TPD.

[0048] Step 4: An emission layer (EML) material is applied onto a surface of the hole transport layer through a conventional process by vacuum thermal deposition or by spin coating, to form an emission layer. The emission layer material may be the organic compound of the present invention, Tris(8-hydroxyquinolino)aluminum (Alq₃) and the like, when the sole light-emitting substance or light emitting host substance is green; and may be Balq, DPVBi series, spiro substance, spiro-DPVBi, LiPBO, bis(biphenyl-vinyl)benzene, aluminum-quinoline metal complex, and complexes of imidazole, thiazole, and oxadiazole with metals, when the sole light-emitting substance or light emitting host substance is blue. The organic compound of the present invention may also be used as a red phosphorescent host substance.

[0049] Further, the emission layer substance may include a dopant used with the light emitting host, and the fluorescent dopant may be IDE102 and IDE105 commercially available from Idemitsu Kosan Co., Ltd; and the phosphorescent dopant may be Ir(ppy)₃, Flrpic (see [Chihaya Adachi et al., Appl. Phys. Lett., 2001, 79, 3082-3084]), PtOEP, and TBE002 (Cobion).

[0050] Further, an electron blocking layer (EBL) may be added between the hole transport layer and the emission layer.

[0051] Step 5: An electron transport layer (ETL) material is applied onto a surface of the emission layer through a conventional process by vacuum thermal deposition or by spin coating, to form an electron transport layer. The electron transport layer material is not particularly limited, and preferably Alq₃.

[0052] Further, a hole blocking layer (HBL) may also be added between the emission layer and the electron transport layer, which, in combination with the use of a phosphorescent dopant in the emission layer, can prevent the triplet excitons or hole from diffusing into the electron transport layer.

[0053] A hole blocking layer (HBL) material is applied onto a surface of the emission layer through a conventional process by vacuum thermal deposition or by spin coating, to form a hole blocking layer. The hole blocking layer material is not particularly limited, and preferably the organic compound of General Formula 1 of the present invention, Liq, bis(2-methyl-8-quinolinolato)-(1,1'-Biphenyl-4-olato)aluminum, BCP, and LiF etc.

[0054] Step 6: An electron injection layer (EIL) material is applied onto a surface of the electron transport layer through a conventional process by vacuum thermal deposition or by spin coating, to form an electron injection layer. The electron injection layer substance may be LiF, Liq, Li₂O, BaO, NaCl, CsF, and so on.

[0055] Step 7: A cathode material is applied onto the electron injection layer through a conventional process by vacuum thermal deposition or by spin coating, to form a cathode.

[0056] The cathode material may be Li, Al, Al—Li, Ca, Mg, Mg—In, Mg—Ag, and the like. Furthermore, for the organic electroluminescence devices, a light penetrable transparent cathode can be fabricated when indium tin oxide (ITO) or indium zinc oxide (IZO) is used.

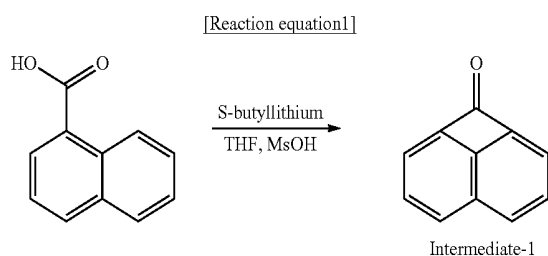
[0057] Further, according to the composition of the overlay above, a capping layer (CPL) may be further formed on a surface of the cathode.

[0058] Hereinafter, methods for synthesizing the compounds of General Formula 1 are described by way of representative examples. However, the methods for synthesizing the compounds of the present invention are not limited to those exemplified below, and the compounds of the present invention may be prepared through the methods exemplified below and methods generally known in the art.

Preparation Process 1: Compound Synthesis

Synthesis of Intermediate 1

[0059]



[0060] Under a nitrogen atmosphere, naphthalenecarboxylic acid (1.72 g, 10 mmol) was dissolved in tetrahydrofuran (10 mL), and mixed with 1.4 M s-butyllithium at -40°C . Then, the cold water bath was removed, and the reaction solution was stood for 30 min in a water bath at room temperature, stirred for 2 hrs, and cooled at -78°C . Tetrahydrofuran (10 mL) containing methanesulfonic acid (1.44 g, 15 mmol) was added dropwise. Then, the cold water bath was removed, and the resulting mixture was stood for 30 min in a water bath at room temperature, and refluxed at 60°C . for 2 hrs.

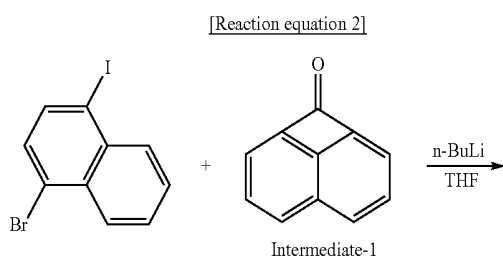
[0061] After the reaction was terminated, the reaction solution was washed with a saturated sodium chloride solution, and then a 2N aqueous HCl solution was added, stirred for 30 min, and then extracted with diethyl ether.

[0062] The organic layer was dried over anhydrous magnesium sulfate, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 1 (0.79 g, 51%).

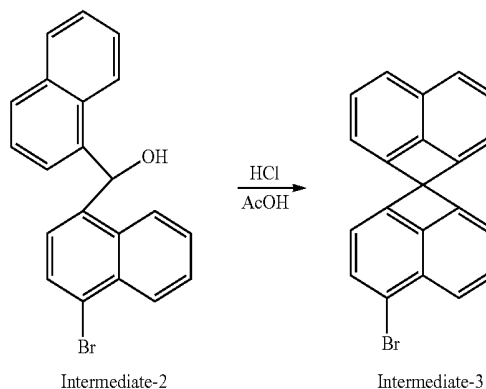
[0063] Intermediate 1 MS(FAB): 154(M^+)

Synthesis of Intermediates 2 and 3

[0064]



-continued



[0065] 1-bromo-4-iodonaphthalene (3.33 g, 10 mmol) was dissolved in tetrahydrofuran (15 mL), and cooled to -78°C . n-butyllithium (2.5 M, 4 mL) was added dropwise, and stirred at -78°C . for 1 h. Intermediate 1 (1.54 g, 10 mmol) dissolved in tetrahydrofuran (30 mL) was slowly added dropwise, and warmed to normal temperature. After the reaction was terminated, MC and 2N HCl were added, and the organic layer was extracted.

[0066] The organic layer was dried over anhydrous magnesium sulfate, suctioned under reduced pressure, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 2 (2.76 g, 76%).

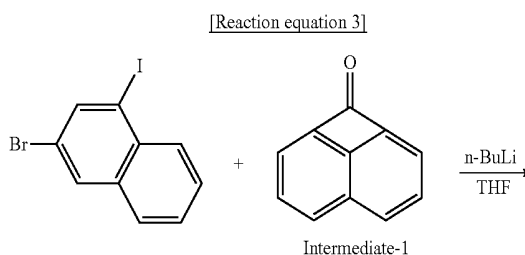
[0067] Intermediate 2 was dissolved in acetic acid, and then concentrated hydrochloric acid was added dropwise, and refluxed for 1 hr. The reaction was terminated, and extracted with diethyl ether and water. The organic layer was washed with a saturated sodium bicarbonate solution in water, dried over magnesium sulfate, recrystallized, and purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 3 (2.85 g, 83%).

[0068] Intermediate 2 MS(FAB): 363(M^+)

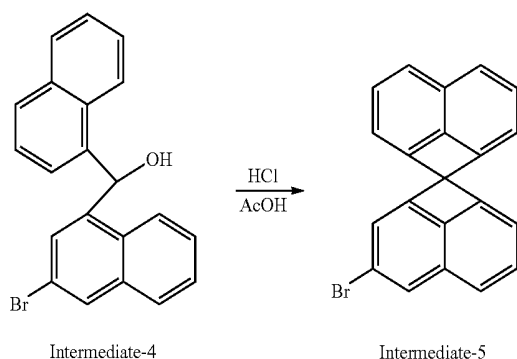
[0069] Intermediate 3 MS(FAB): 343(M^+)

Synthesis of Intermediates 4 and 5

[0070]



-continued



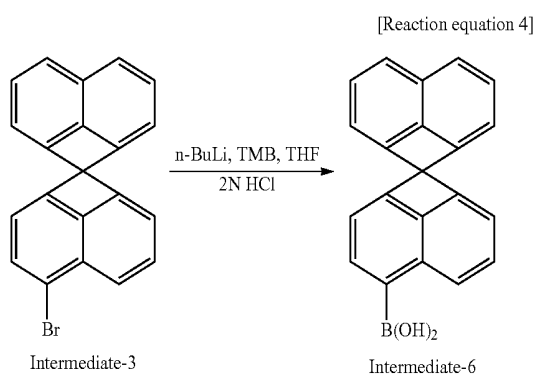
[0071] 3-bromo-1-iodonaphthalene (3.33 g, 10 mmol) was dissolved in tetrahydrofuran (15 ml), and then cooled to -78°C . n-butyllithium (2.5 M, 4 mL) was added dropwise and stirred at -78°C . for 1 hr. Intermediate 1 (1.54 g, 10 mmol) dissolved in tetrahydrofuran (30 ml) was slowly added dropwise, and warmed to normal temperature. After the reaction was terminated, MC and 2N HCl were added, and the organic layer was extracted.

[0072] The organic layer was dried over anhydrous magnesium sulfate, suctioned under reduced pressure, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 4 (2.76 g, 75%).

[0073] Intermediate 4 was dissolved in acetic acid, and then concentrated hydrochloric acid was added dropwise, and refluxed for 1 hr. The reaction was terminated, and extracted with diethyl ether and water. The organic layer was washed with a saturated sodium bicarbonate solution in water, dried over magnesium sulfate, recrystallized, and purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 5 (2.75 g, 80%).

Synthesis of Intermediate 6

[0074]



[0075] Under a nitrogen atmosphere, Intermediate 3 (3.43 g, 10 mmol) was dissolved in anhydrous tetrahydrofuran (40 mL), the reactant was cooled to -78°C ., and cooled to -78°C . n-butyllithium (2.5 M, 4 mL) was slowly added dropwise,

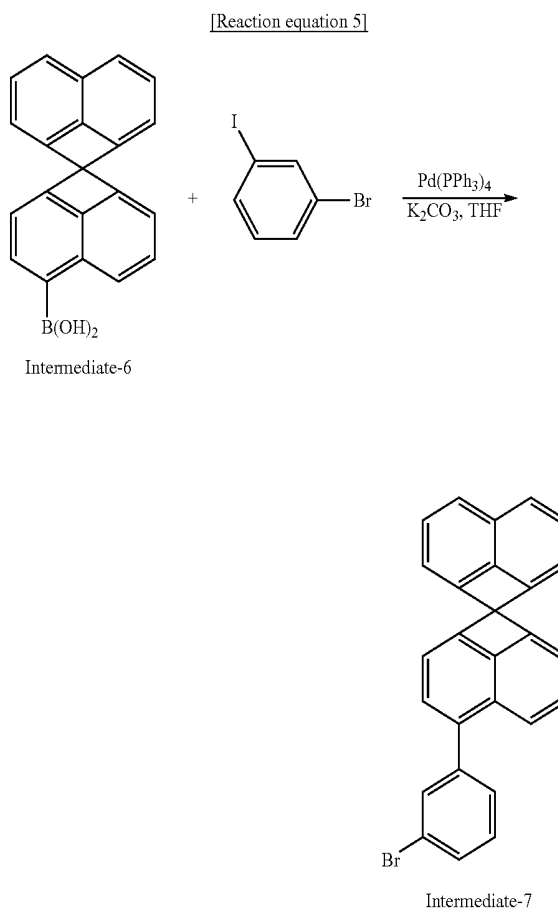
stirred at 0°C . for 1 hr, and then cooled to -78°C . again. Trimethyl borate (12.47 g, 12 mmol) was added dropwise, and stirred for 12 hrs at normal temperature. After the reaction was terminated, a 2 N aqueous HCl solution was added, stirred for 30 min, and extracted with diethyl ether.

[0076] The organic layer was dried over anhydrous magnesium sulfate, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 6 (2.43 g, 79%).

Intermediate 6 MS (FAB): 334(M^{+})

Synthesis of Intermediate 7

[0077]



[0078] Under a nitrogen atmosphere, Intermediate 6 (3.08 g, 10 mmol) and 1-bromo-3-iodobenzene (2.83 g, 10 mmol) were mixed and dissolved in tetrahydrofuran (40 mL). Then $\text{Pd}(\text{PPh}_3)_4$ (0.58 g, 0.5 mmol) and K_2CO_3 (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

[0079] After the reaction was terminated, the reactants were cooled to normal temperature, and MC (200 mL) and H_2O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and

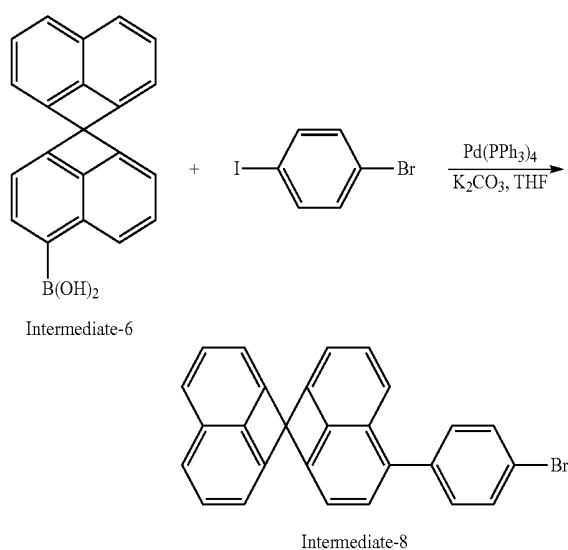
purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 7 (2.97 g, 71%).

Intermediate 7 MS(FAB): 419(M⁺)

Synthesis of Intermediate 8

[0080]

[Reaction equation 6]



[0081] Under a nitrogen atmosphere, Intermediate 6 (3.08 g, 10 mmol) and 1-bromo-4-iodobenzene (2.83 g, 10 mmol) were mixed and dissolved in tetrahydrofuran (40 mL). Pd(PPh₃)₄ (0.58 g, 0.5 mmol) and K₂CO₃ (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

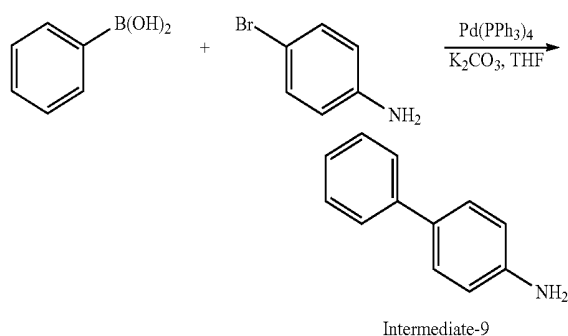
[0082] After the reaction was terminated, the reactants were cooled to normal temperature, and MC (200 mL) and H₂O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 8 (2.89 g, 69%).

[0083] Intermediate 8 MS(FAB): 419(M⁺)

Synthesis of Intermediate 9

[0084]

[Reaction equation 7]



[0085] Under a nitrogen atmosphere, phenylboronic acid (1.22 g, 10 mmol) and 4-bromoaniline (1.72 g, 10 mmol) were mixed and dissolved in tetrahydrofuran (20 mL). Pd(PPh₃)₄ (0.58 g, 0.5 mmol) and K₂CO₃ (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

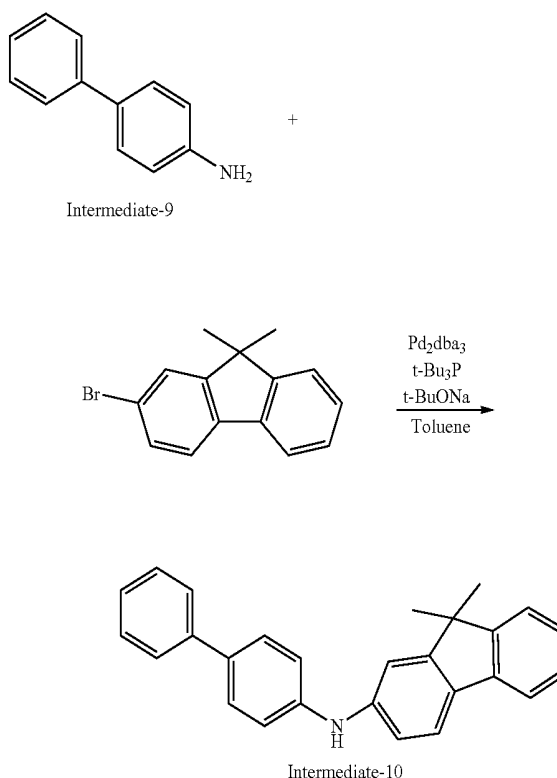
[0086] After the reaction was terminated, the reactants were cooled to normal temperature, and MC (200 mL) and H₂O (200 mL) were added. The organic layer was distilled under reduced pressure and then purified by column chromatography eluting with Hex:MC=5:1, to obtain Intermediate 9 (1.20 g, 71%).

[0087] Intermediate 9 MS(FAB): 169(M⁺)

Synthesis of Intermediate 10

[0088]

[Reaction equation 8]



[0089] Under a nitrogen atmosphere, Intermediate 9 (1.69 g, 10 mmol) and 2-bromo-9,9-dimethyl-9H-fluorene (2.73 g, 10 mmol) were mixed and dissolved in toluene (30 mL). Pd₂dba₃ (0.18 g, 0.2 mmol), t-Bu₃P (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

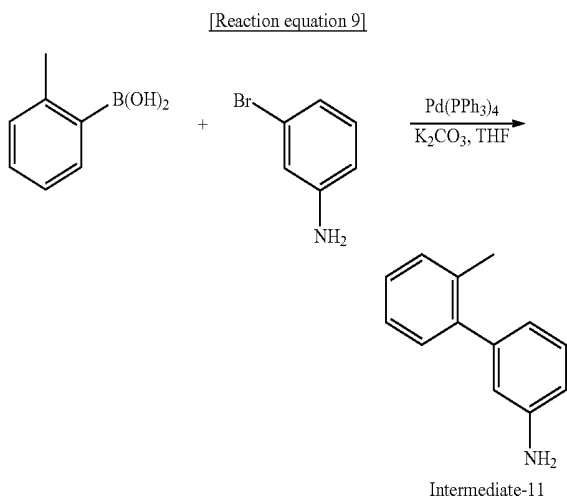
[0090] After the reaction was terminated, the reactants were cooled to normal temperature, and MC (200 mL) and H₂O (200 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was puri-

fied by column chromatography eluting with Hex:MC=5:1, to obtain Intermediate 10 (2.57 g, 71%).

[0091] Intermediate 10 MS(FAB): 361(M⁺)

Synthesis of Intermediate 11

[0092]



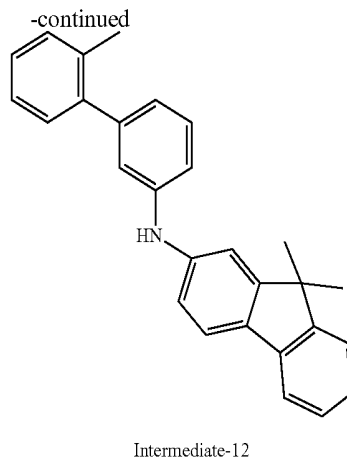
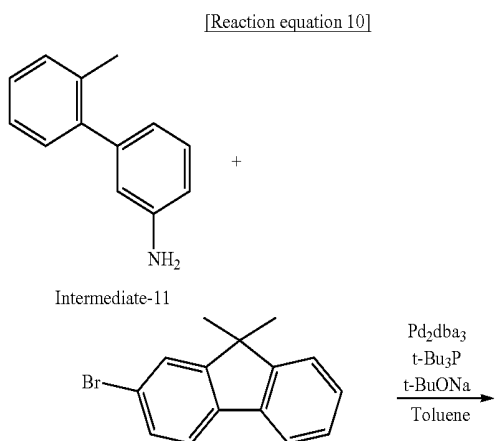
[0093] Under a nitrogen atmosphere, 2-methylphenylboronic acid (1.34 g, 10 mmol) and 3-bromoaniline (1.72 g, 10 mmol) were mixed and dissolved in tetrahydrofuran (20 mL). Pd(PPh₃)₄ (0.58 g, 0.5 mmol) and K₂CO₃ (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

[0094] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (200 mL) and H₂O (200 mL) were added. The MC layer was extracted, and the organic layer was distilled under reduced pressure and purified by column chromatography eluting with Hex:MC=5:1, to obtain Intermediate 11 (1.25 g, 68%).

[0095] Intermediate 11 MS(FAB): 183(M⁺)

Synthesis of Intermediate 12

[0096]



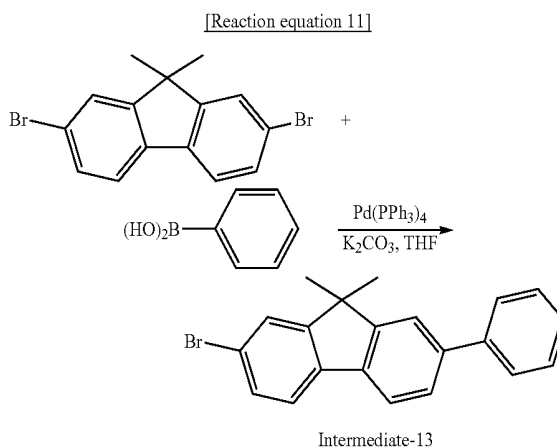
[0097] Under a nitrogen atmosphere, Intermediate 11 (1.83 g, 10 mmol) and 2-bromo-9,9-dimethyl-9H-fluorene (2.73 g, 10 mmol) were mixed and dissolved in toluene (30 mL). Pd₂dba₃ (0.18 g, 0.2 mmol), t-Bu₃P (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

[0098] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (200 mL) and H₂O (200 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:MC=5:1, to obtain Intermediate 12 (2.44 g, 65%).

[0099] Intermediate 12 MS(FAB): 375(M⁺)

Synthesis of Intermediate 13

[0100]



[0101] Under a nitrogen atmosphere, 2,7-dibromo-9,9-dimethyl-9H-fluorene (3.52 g, 10 mmol) and phenylboronic acid (1.22 g, 10 mmol) were mixed and dissolved in tetrahydrofuran (25 mL). Then Pd(PPh₃)₄ (0.58 g, 0.5 mmol) and K₂CO₃ (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

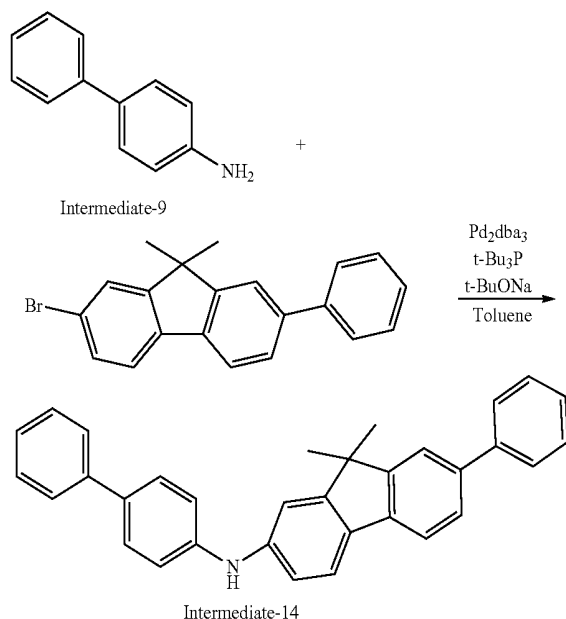
[0102] After the reaction was terminated, MC (200 mL) and H₂O (200 mL) were added. The MC layer was extracted,

dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex: MC=5:1, to obtain Intermediate 13 (2.13 g, 61%).

[0103] Intermediate 13 MS(FAB): 349(M⁺)

Synthesis of Intermediate 14

[0104]



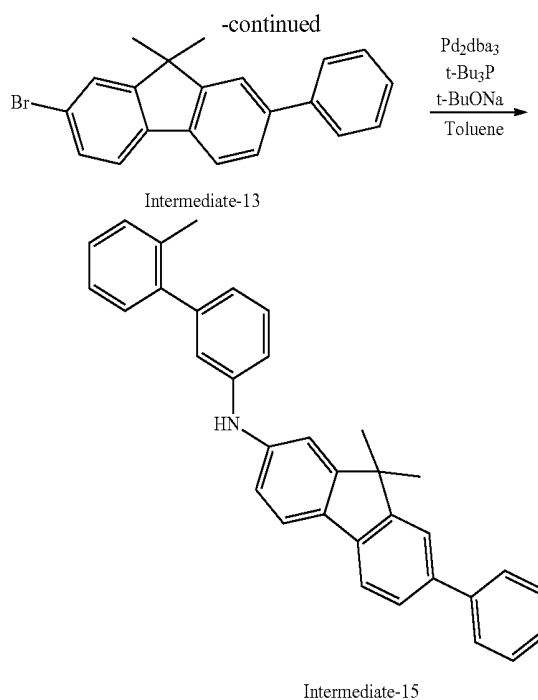
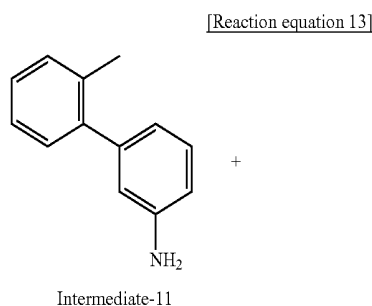
[0105] Under a nitrogen atmosphere, Intermediate 9 (1.69 g, 10 mmol) and Intermediate 13 (3.49 g, 10 mmol) were dissolved in toluene (40 mL). Pd₂dba₃ (0.18 g, 0.2 mmol), t-Bu₃P (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

[0106] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (300 mL) and H₂O (300 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 14 (2.98 g, 68%).

[0107] Intermediate 14 MS(FAB): 437(M⁺)

Synthesis of Intermediate 15

[0108]



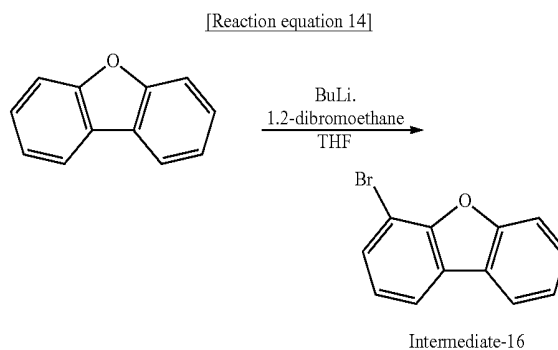
[0109] Under a nitrogen atmosphere, Intermediate 11 (1.83 g, 10 mmol) and Intermediate 13 (3.49 g, 10 mmol) were mixed and dissolved in toluene (35 mL). Pd₂dba₃ (0.18 g, 0.2 mmol), t-Bu₃P (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

[0110] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (200 mL) and H₂O (200 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 15 (2.85 g, 63%).

[0111] Intermediate 15 MS(FAB): 451(M⁺)

Synthesis of Intermediate 16

[0112]



[0113] Under a nitrogen atmosphere, dibenzofuran (1.68 g, 10 mmol) was dissolved in tetrahydrofuran (10 mL), and mixed with n-BuLi (2.5 M, 4 mL) at -40° C. The cooling device was removed, and the reaction solution was placed in

a water bath and warmed to room temperature in about 30 min, and then stirred for 2 hrs. Then, the reaction solution was cooled to -78°C ., and 1,2-dibromoethane (2.82 g, 15 mmol) in tetrahydrofuran (10 mL) was added dropwise. The cooling device was removed, and the mixture was placed in a water bath and warmed to room temperature in about 30 min, and then stood for 2 hrs.

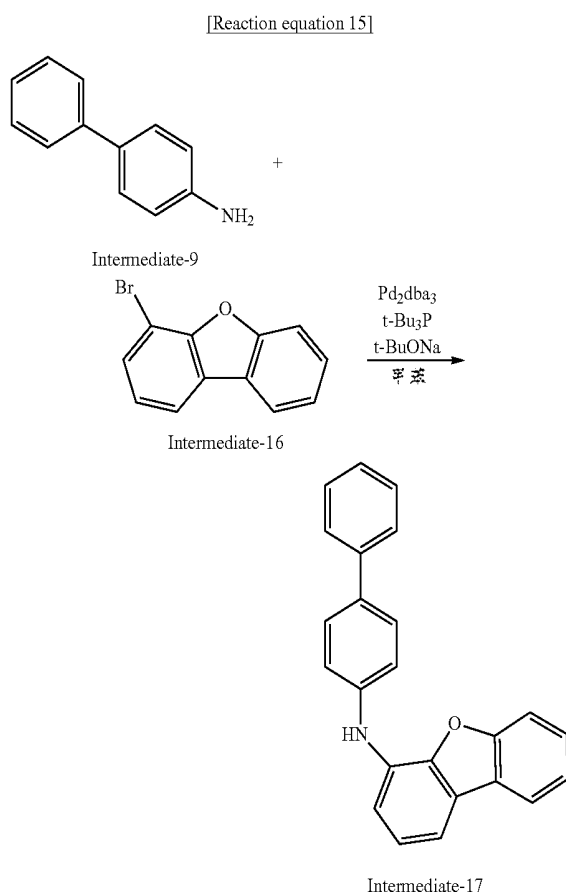
[0114] After the reaction was terminated, the reaction solution was washed with a saturated sodium chloride solution, taken up in a 2 N aqueous HCl solution, stirred for 30 min, and extracted with diethyl ether.

[0115] The organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 16 (1.83 g, 74%).

[0116] Intermediate 16 MS(FAB): 247(M^+)

Synthesis of Intermediate 17

[0117]



[0118] Under a nitrogen atmosphere, Intermediate 9 (1.69 g, 10 mmol) and Intermediate 16 (2.47 g, 10 mmol) were dissolved in toluene (30 mL). Pd_2dba_3 (0.18 g, 0.2 mmol), $\text{t-Bu}_3\text{P}$ (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

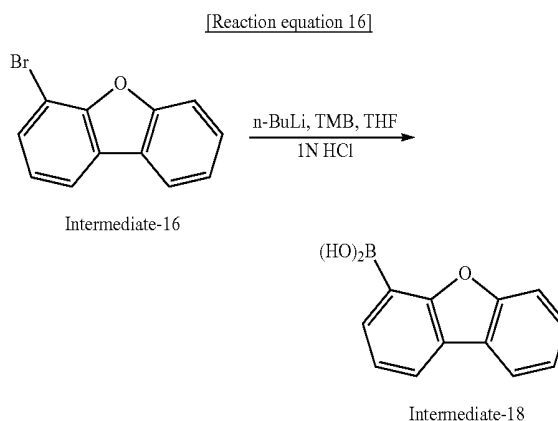
[0119] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (200 mL) and H_2O (200 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to

remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 17 (2.45 g, 73%).

[0120] Intermediate 17 MS(FAB): 335(M^+)

Synthesis of Intermediate 18

[0121]



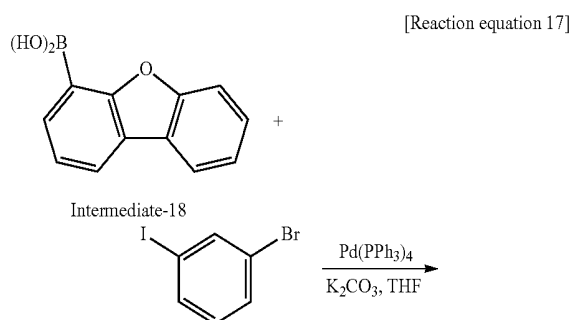
[0122] Under a nitrogen atmosphere, Intermediate 16 (2.47 g, 10 mmol) was dissolved in anhydrous tetrahydrofuran (40 mL), and then cooled to -78°C . n -butyllithium (2.5 M, 4 mL) was slowly added dropwise, stirred at 0°C . for 1 hr, and then cooled to -78°C . again. Trimethyl borate (12.47 g, 12 mmol) was added dropwise, and stirred for 12 hrs at normal temperature. After the reaction was terminated, a 2N aqueous HCl solution was added, stirred for 30 min, and extracted with diethyl ether.

[0123] The organic layer was dried over anhydrous magnesium sulfate, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 18 (1.55 g, 73%).

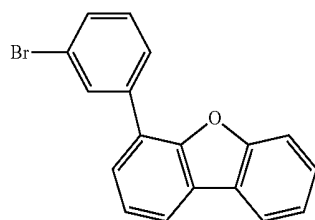
Intermediate 18 MS (FAB): 212(M^+)

Synthesis of Intermediate 19

[0124]



-continued



Intermediate-19

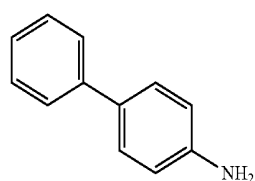
[0125] Under a nitrogen atmosphere, Intermediate 18 (2.12 g, 10 mmol) and 1-bromo-3-iodobenzene (2.83 g, 10 mmol) were dissolved in tetrahydrofuran (30 mL). $\text{Pd}(\text{PPh}_3)_4$ (0.58 g, 0.5 mmol) and K_2CO_3 (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

[0126] After the reaction was terminated, the reactants were cooled to normal temperature, and MC (200 mL) and H_2O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 19 (2.23 g, 69%).

Intermediate 19 MS(FAB): 323 (M^+)

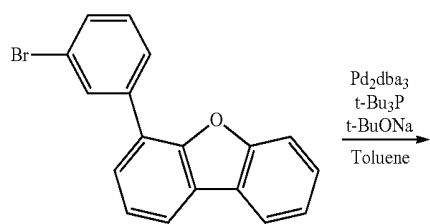
Synthesis of Intermediate 20

[0127]

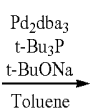


Intermediate-9

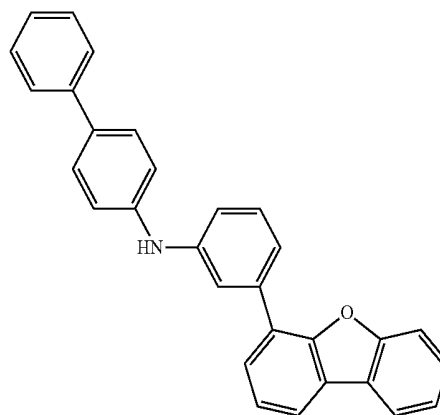
[Reaction equation 18]



Intermediate-19



-continued



Intermediate-20

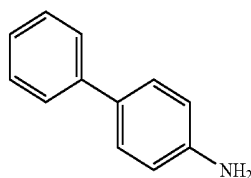
[0128] Under a nitrogen atmosphere, Intermediate 9 (1.69 g, 10 mmol) and Intermediate 19 (3.23 g, 10 mmol) were mixed and dissolved in toluene (40 mL). Pd_2dba_3 (0.18 g, 0.2 mmol), $\text{t-Bu}_3\text{P}$ (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

[0129] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (200 mL) and H_2O (200 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 20 (3.13 g, 76%).

[0130] Intermediate 20 MS(FAB): 411(M^+)

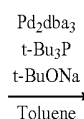
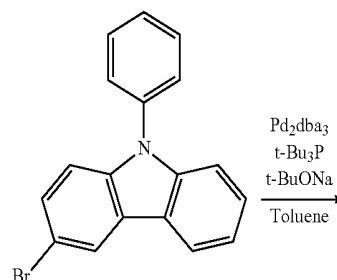
Synthesis of Intermediate 21

[0131]

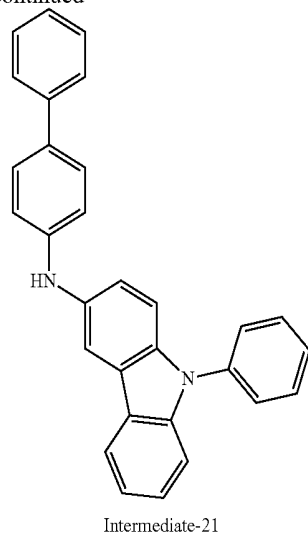


Intermediate-9

[Reaction equation 19]



-continued



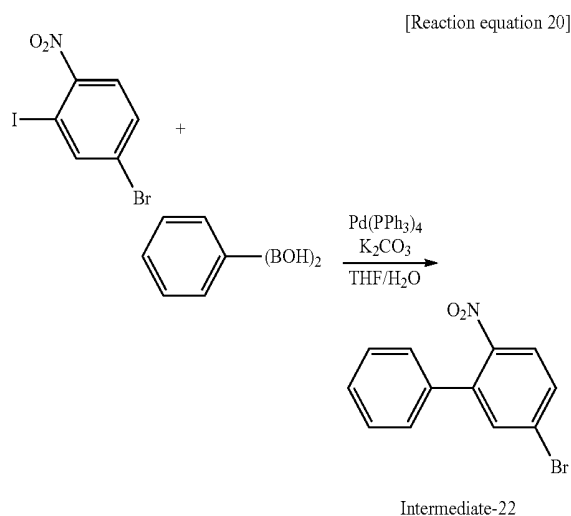
[0132] Under a nitrogen atmosphere, Intermediate 9 (1.69 g, 10 mmol) and 3-bromo-9-phenyl-9H-carbazolyl (3.22 g, 10 mmol) were mixed and dissolved in toluene (40 mL). Pd_2dba_3 (0.18 g, 0.2 mmol), $t\text{-Bu}_3\text{P}$ (1 M, 0.4 mL, 0.4 mmol), and $t\text{-BuONa}$ (2.88 g, 30 mmol) were added and refluxed for 5 hrs.

[0133] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (200 mL) and H_2O (200 mL) were added. After extraction, the organic layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=4:1, to obtain Intermediate 21 (3.20 g, 78%).

[0134] Intermediate 21 MS(FAB): 410(M^+)

Synthesis of Intermediate 22

[0135]



[0136] Under a nitrogen atmosphere, 4-bromo-2-iodo-1-nitrobenzene (3.28 g, 10 mmol) and phenylboronic acid (1.22 g, 10 mmol) were mixed and dissolved in tetrahydro-

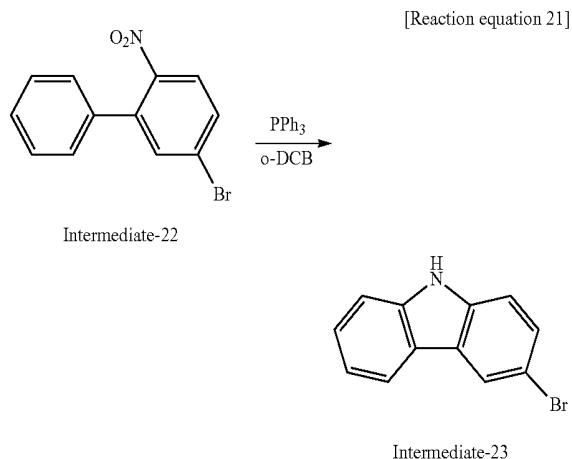
furan (25 mL). $\text{Pd}(\text{PPh}_3)_4$ (0.58 g, 0.5 mmol) and K_2CO_3 (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

[0137] After the reaction was terminated, MC (200 mL) and H_2O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex: MC=5:1, to obtain Intermediate 22 (1.97 g, 71%).

[0138] Intermediate 22 MS(FAB): 278(M^+)

Synthesis of Intermediate 23

[0139]



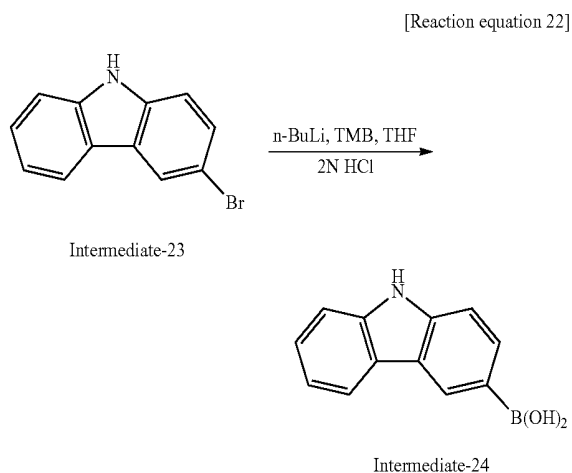
[0140] Under a nitrogen atmosphere, Intermediate 22 (2.78 g, 10 mmol) was dissolved in o-DCB (40 mL), and then triphenylphosphine (6.56 g, 25 mmol) was added and refluxed.

[0141] After the reaction was terminated, MC (200 mL) and H_2O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex: MC=5:1, to obtain Intermediate 23 (1.94 g, 79%).

[0142] Intermediate 23 MS(FAB): 246(M^+)

Synthesis of Intermediate 24

[0143]



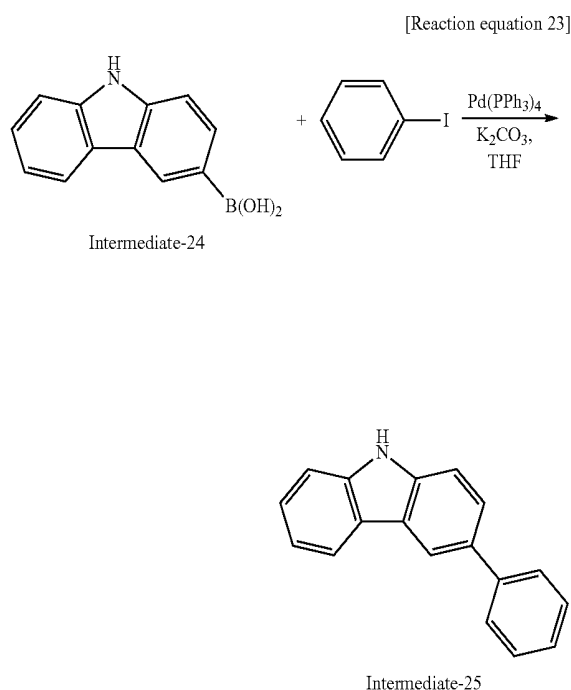
[0144] Under a nitrogen atmosphere, Intermediate 23 (2.46 g, 10 mmol) was dissolved in anhydrous tetrahydrofuran (40 mL), and then cooled to -78°C . n-butyllithium (2.5 M, 4 mL) was slowly added dropwise, stirred at 0°C . for 1 hr, and then cooled to -78°C . again. Trimethyl borate (12.47 g, 12 mmol) was added dropwise, and stirred for 12 hrs at normal temperature. After the reaction was terminated, a 2N aqueous HCl solution was added, stirred for 30 min, and extracted with diethyl ether.

[0145] The organic layer was dried over anhydrous magnesium sulfate, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 24 (1.56 g, 74%).

[0146] Intermediate 24 MS(FAB): 211(M^+)

Synthesis of Intermediate 25

[0147]



[0148] Under a nitrogen atmosphere, Intermediate 24 (2.11 g, 10 mmol) and iodobenzene (2.04 g, 10 mmol) were mixed and dissolved in tetrahydrofuran (30 mL). $\text{Pd}(\text{PPh}_3)_4$ (0.58 g, 0.5 mmol) and K_2CO_3 (2 M, 30 mmol, 15 mL) were added and refluxed for 24 hrs.

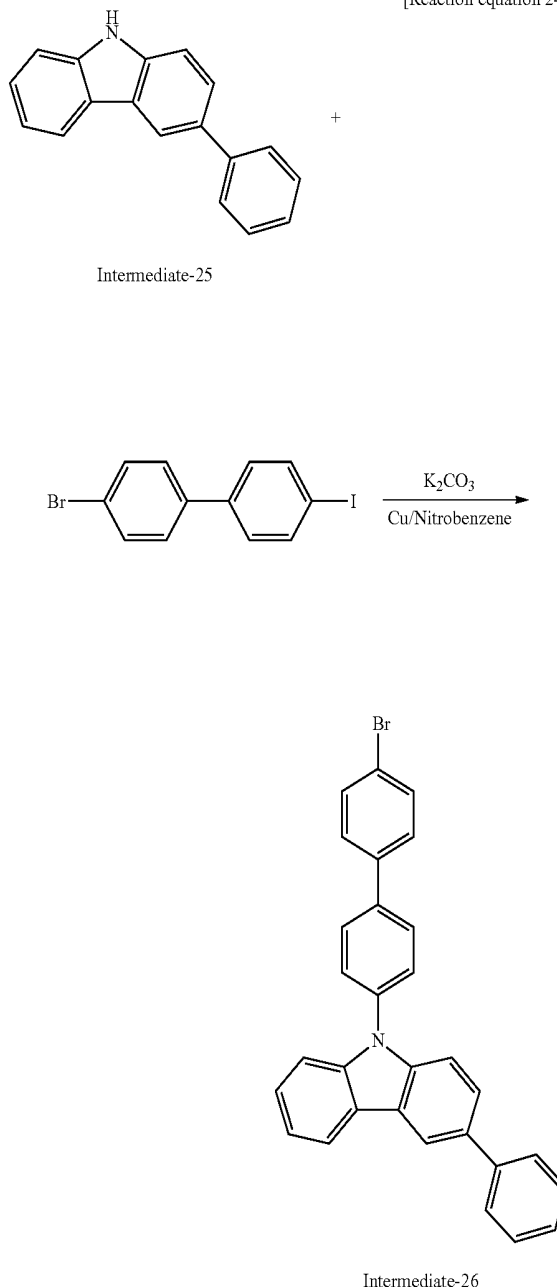
[0149] After the reaction was terminated, the reactants were cooled to normal temperature, and MC (200 mL) and H_2O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex:EA=5:1, to obtain Intermediate 25 (1.73 g, 71%).

[0150] Intermediate 25 MS(FAB): 243(M^+)

Synthesis of Intermediate 26

[0151]

[Reaction equation 24]



[0152] Under a nitrogen atmosphere, Intermediate 25 (2.43 g, 10 mmol) and 4-bromo-4'-iodo-1,1'-biphenyl (5.39 g, 15 mmol) were dissolved in nitrobenzene (50 mL). K_2CO_3 (4.15 g, 30 mmol) and Cu (0.19 g, 3 mmol) were added and refluxed for 16 hrs.

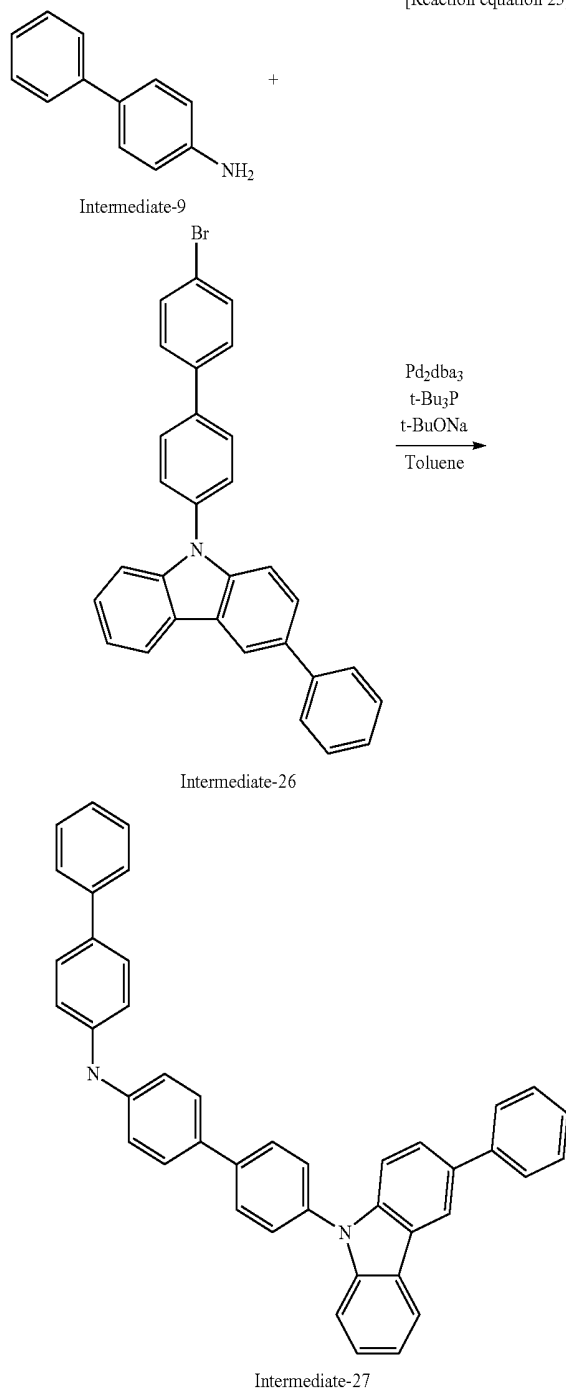
[0153] After the reaction was terminated, nitrobenzene was removed by distillation, and MC (200 mL) and H_2O (200 mL) were added. The MC layer was extracted, dried over anhydrous magnesium sulfate, concentrated, and purified by column chromatography eluting with Hex:EA=3:1, to obtain Intermediate 26 (3.65 g, 77%).

[0154] Intermediate 26 MS(FAB): 474(M^+)

Synthesis of Intermediate 27

[0155]

[Reaction equation 25]



[0156] Under a nitrogen atmosphere, Intermediate 9 (1.69 g, 10 mmol) and Intermediate 26 (4.74 g, 10 mmol) were mixed and dissolved in toluene (50 mL). Pd_2dba_3 (0.18 g, 0.2 mmol), $\text{t-Bu}_3\text{P}$ (1 M, 0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 7 hrs.

[0157] After the reaction was terminated, the reactants were cooled to normal temperature, and toluene (300 mL) and H_2O (300 mL) were added. After extraction, the organic

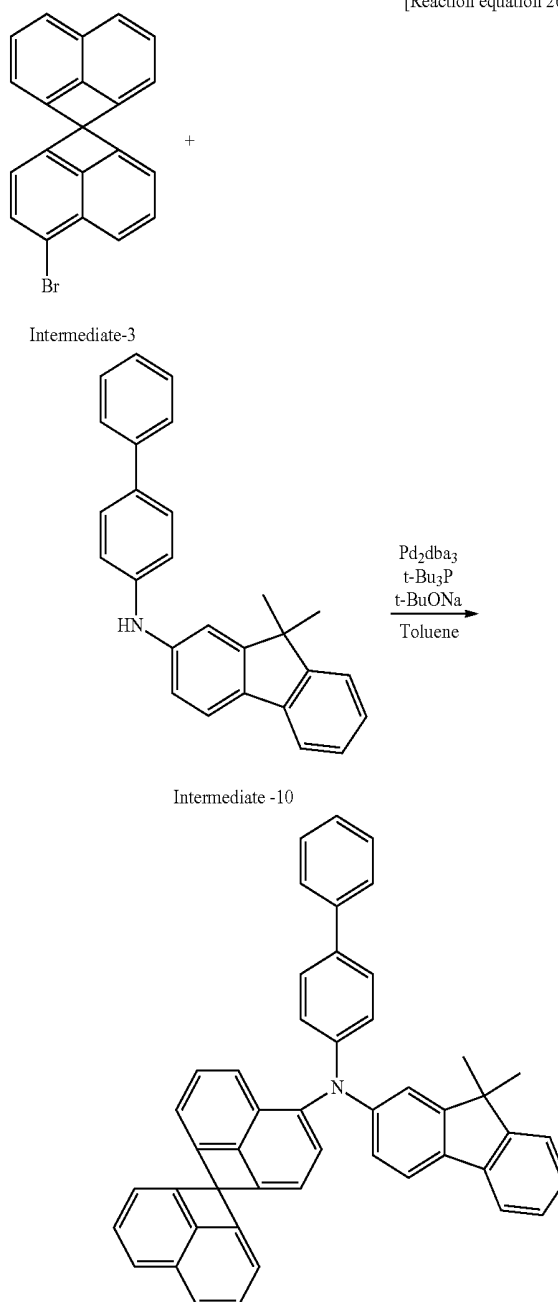
layer was dried over anhydrous magnesium sulfate to remove a small amount of water contained therein, suctioned, and concentrated. The resultant compound was purified by column chromatography eluting with Hex:EA=3:1, to obtain Intermediate 27 (4.05 g, 72%).

[0158] Intermediate 27 MS(FAB): 562(M^+)

Synthesis of Compound [2]

[0159]

[Reaction equation 26]



[0160] Under a nitrogen atmosphere, Intermediate 3 (3.43 g, 10 mmol) and Intermediate 10 (3.61 g, 10 mmol) were dissolved in toluene (50 mL). Pd_2dba_3 (0.18 g, 0.2 mmol),

t-Bu₃P (0.4 ml, 0.4 mmol) and t-BuONa (2.88 g, 30 mmol), were added and refluxed for 12 hrs.

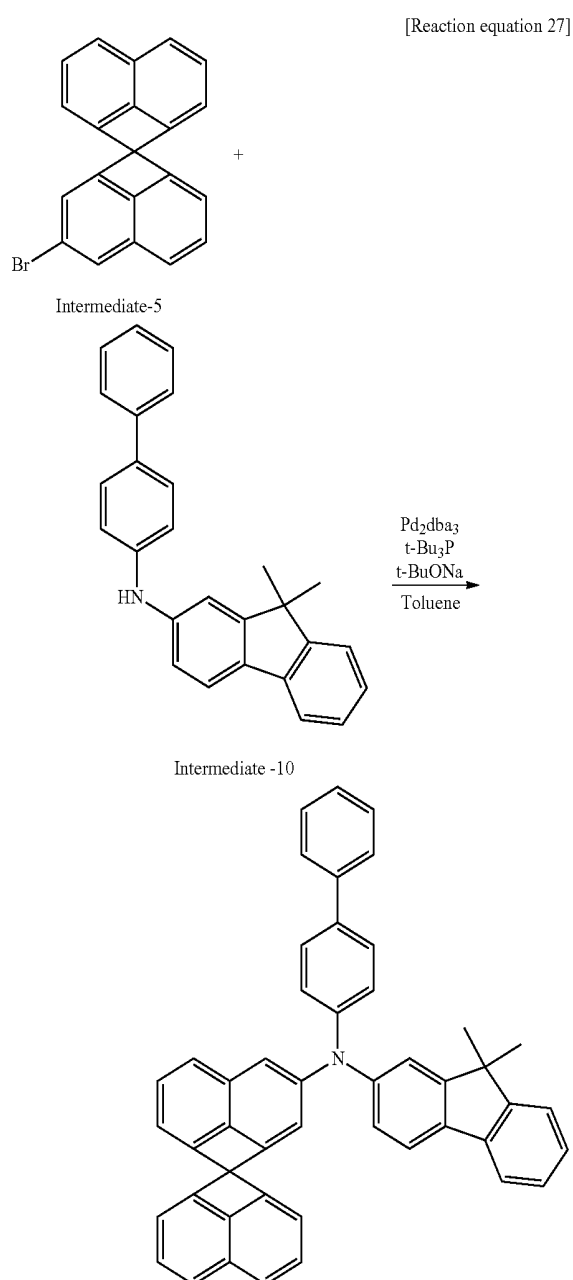
[0161] After the reaction was terminated, MC (300 mL) and H₂O (300 mL) were added. The MC layer was extracted, and the organic layer was suctioned and purified by column chromatography eluting with Hex:MC=3:1, to obtain Compound 2 (5.05 g, 81%).

[0162] ¹H NMR (DMSO, 300 Hz): δ(ppm)=8.21-8.10 (m, 1H), 8.10-7.80 (m, 2H), 7.75-6.90 (m, 20H), 6.90-6.55 (m, 4H), 1.35 (s, 6H).

[0163] MS(FAB): 623(M⁺).

Synthesis of Compound [5]

[0164]



[0165] Under a nitrogen atmosphere, Intermediate 5 (3.43 g, 10 mmol) and Intermediate 10 (3.61 g, 10 mmol) were dissolved in toluene (50 mL). Pd₂dba₃ (0.18 g, 0.2 mmol), t-Bu₃P (0.4 ml, 0.4 mmol) and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 12 hrs.

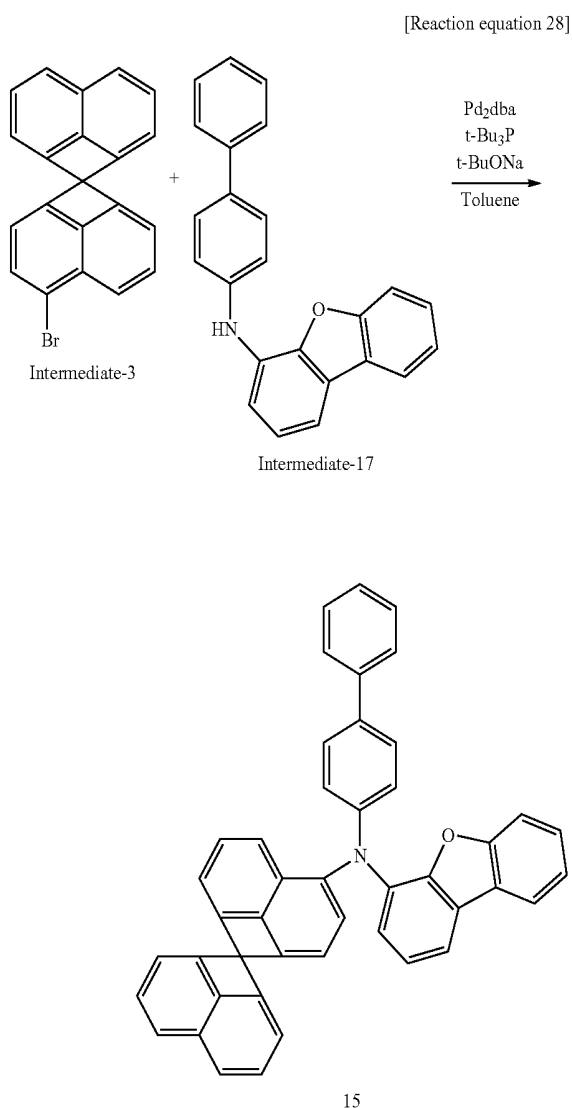
[0166] After the reaction was terminated, MC (300 mL) and H₂O (300 mL) were added. The MC layer was extracted, and the organic layer was suctioned and purified by column chromatography eluting with Hex:MC=3:1, to obtain Compound 5 (5.11 g, 82%).

[0167] ¹H NMR (DMSO, 300 Hz): δ(ppm)=8.21-8.07 (m, 1H), 8.07-7.75 (m, 2H), 7.75-6.90 (m, 20H), 6.90-6.55 (m, 4H), 1.35 (s, 6H)

[0168] MS(FAB): 623(M⁺)

Synthesis of Compound [15]

[0169]



[0170] Under a nitrogen atmosphere, Intermediate 3 (3.43 g, 10 mmol) and Intermediate 17 (3.61 g, 10 mmol) were mixed and dissolved in toluene (50 mL). Pd₂dba₃ (0.18 g,

0.2 mmol), $t\text{-Bu}_3\text{P}$ (0.4 ml, 0.4 mmol) and $t\text{-BuONa}$ (2.88 g, 30 mmol) were added and refluxed for 12 hrs.

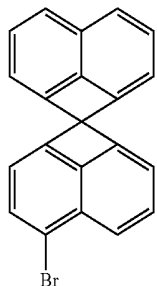
[0171] After the reaction was terminated, MC (400 mL) and H_2O (400 mL) were added. The MC layer was extracted, and the organic layer was suctioned and purified by column chromatography eluting with Hex:MC=2:1, to obtain Compound 15 (4.30 g, 72%).

[0172] ^1H NMR (DMSO, 300 Hz): $\delta(\text{ppm})=8.23\text{--}8.09$ (m, 1H), $8.09\text{--}7.78$ (m, 2H), $7.73\text{--}6.88$ (m, 20H), $6.88\text{--}6.55$ (m, 4H).

[0173] MS(FAB): 597(M^+).

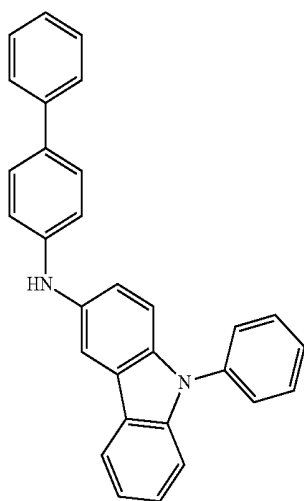
Synthesis of Compound [24]

[0174]

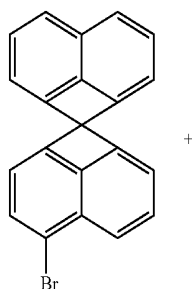
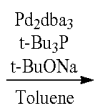


Intermediate-3

[Reaction equation 29]

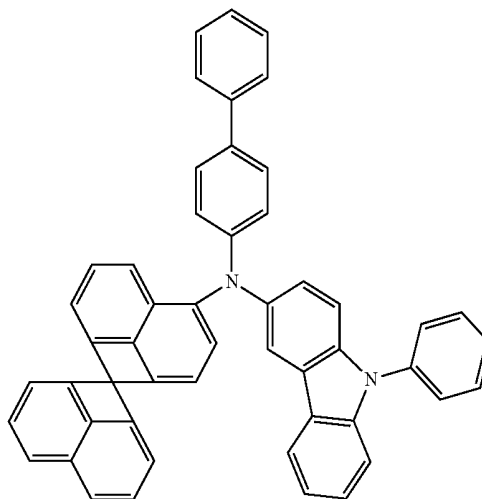


Intermediate -26



Intermediate-3

-continued



24

[0175] Under a nitrogen atmosphere, Intermediate 3 (3.43 g, 10 mmol) and Intermediate 26 (3.35 g, 10 mmol) were mixed and dissolved in toluene (40 mL). Pd_2dba_3 (0.18 g, 0.2 mmol), $t\text{-Bu}_3\text{P}$ (0.4 ml, 0.4 mmol) and $t\text{-BuONa}$ (2.88 g, 30 mmol) were added and refluxed for 12 hrs.

[0176] After the reaction was terminated, MC (300 mL) and H_2O (300 mL) were added. The MC layer was extracted, and the organic layer was suctioned and purified by column chromatography eluting with Hex:MC=3:1, to obtain Compound 24 (4.64 g, 69%).

[0177] ^1H NMR (DMSO, 300 Hz): $\delta(\text{ppm})=8.40\text{--}8.00$ (m, 5H), $8.00\text{--}7.80$ (m, 1H), $7.80\text{--}6.90$ (m, 24H), $6.90\text{--}6.55$ (m, 4H)

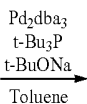
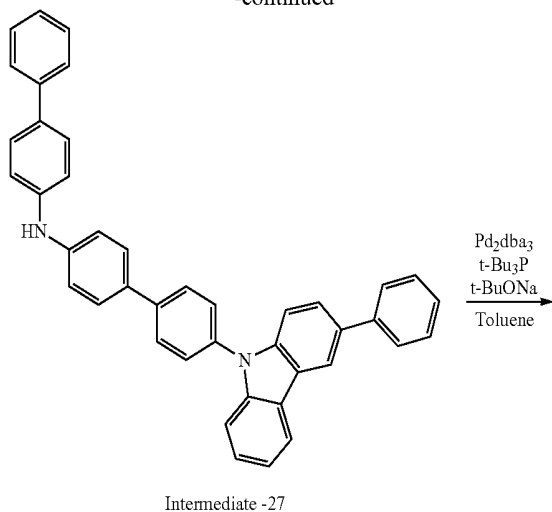
[0178] MS(FAB): 672(M^+)

Synthesis of Compound [37]

[0179]

[Reaction equation 30]

-continued



[0182] ^1H NMR (DMSO, 300 Hz): $\delta(\text{ppm})=8.40\text{--}8.00$ (m, 5H), $8.00\text{--}7.85$ (m, 1H), $7.85\text{--}6.90$ (m, 30H), $6.90\text{--}6.55$ (m, 4H).

[0183] MS(FAB): $825(\text{M}^+)$.

[0184] Compounds 1 to 45 of General Formula 1 can be prepared following the processes described in Reaction equations 1-30.

[0185] Hereinafter, the present invention is described in further detail with reference to examples. However, the examples are merely illustrative of the present invention specifically, and the protection scope of the present invention is not limited thereto. Appropriate modifications and changes may be made to the examples by those skilled in the art without departing from the protection scope of the present invention.

Examples 1-16: Fabrication of Organic Electroluminescence Devices

[0186] An ITO anode ($5\ \Omega/\text{cm}^2$, $1200\ \text{\AA}$) coated glass substrate was cut to have a size of $45\ \text{mm}\times 45\ \text{mm}\times 0.7\ \text{mm}$, ultrasonicated for 5 min in isopropanol and pure water, rinsed for 30 min with ozone under UV irradiation, and then disposed on a vacuum coating equipment.

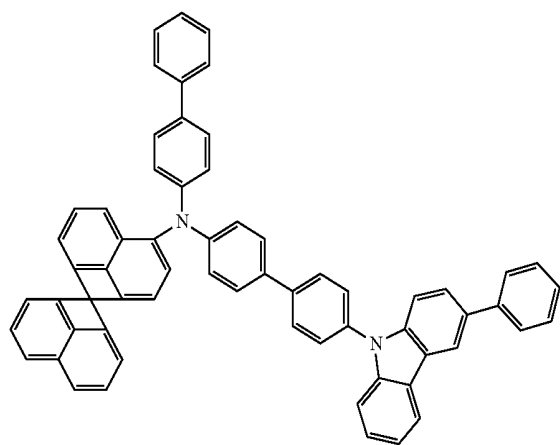
[0187] On the top of the ITO coating, 2-TNATA was deposited to form a hole injection layer of $300\ \text{\AA}$ in thickness; and a corresponding ingredient was selected from Compounds 2, 5, 6, 7, 15, 17, 21, 24, 27, 28, 30, 34, 37, 41, and 45 of the present invention and deposited under vacuum on a surface of the hole injection layer, to form a hole transport layer of $900\ \text{\AA}$ in thickness.

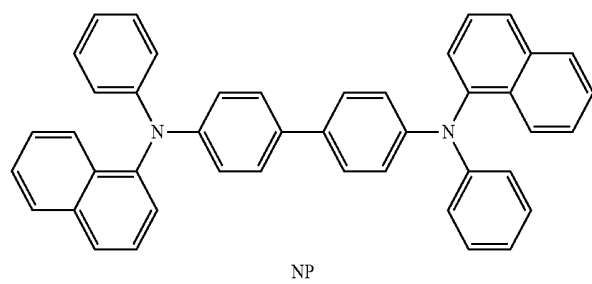
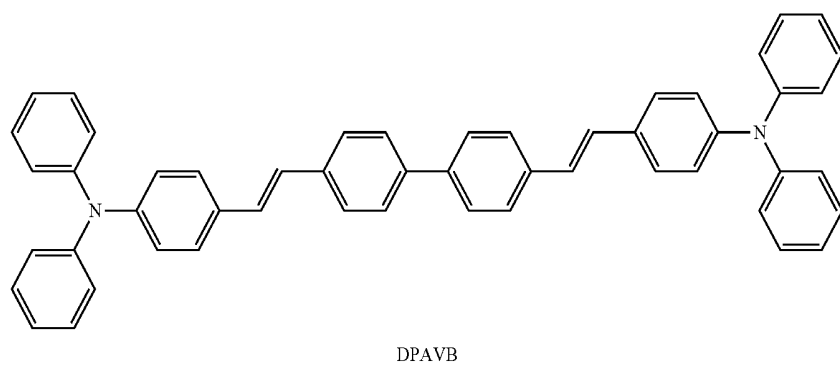
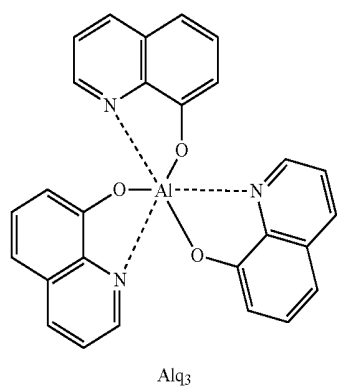
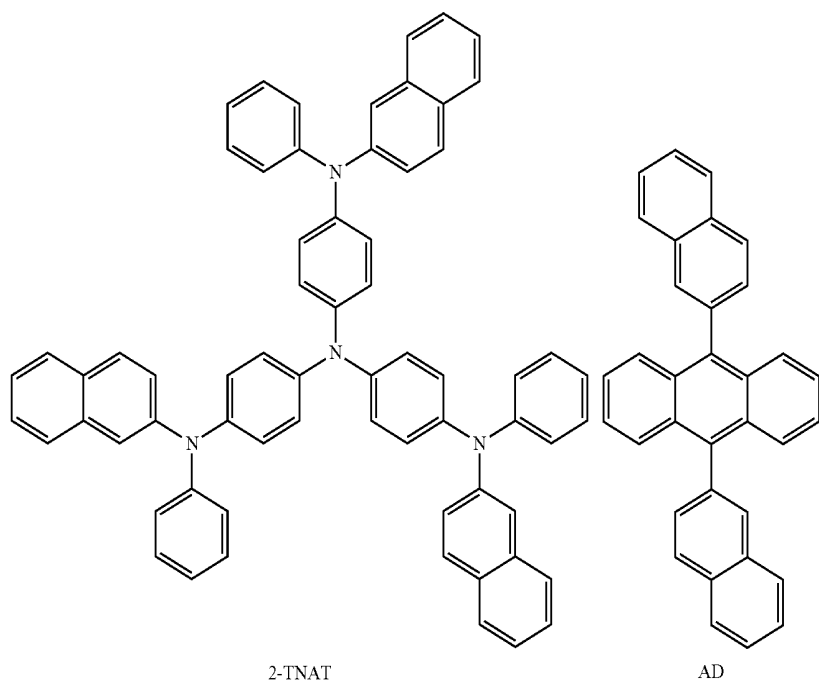
[0188] Then, AND and DPAVB were deposited at a weight ratio of 97:3 under vacuum on a surface of the hole transport layer, to form an emission layer of $300\ \text{\AA}$ in thickness.

[0189] Then, Alq_3 was deposited on a surface of the emission layer, to form an electron transport layer of $300\ \text{\AA}$ in thickness; LiF was deposited on a surface of the electron transport layer, to form an electron injection layer of $10\ \text{\AA}$ in thickness; Al was deposited on a surface of the electron injection layer, to form a second electrode (cathode) of $1000\ \text{\AA}$ in thickness. In this way, an organic electroluminescence device was obtained. The organic electroluminescence device was sealed with a water absorbing material containing a UV curable binder on a surface of the cathode, to protect the organic electroluminescence device from being influenced by oxygen or moisture in the atmosphere.

[0180] Under a nitrogen atmosphere, Intermediate 3 (3.43 g, 10 mmol) and Intermediate 27 (4.11 g, 10 mmol) were mixed and dissolved in toluene (60 mL). Pd_2dba_3 (0.18 g, 0.2 mmol), $\text{t-Bu}_3\text{P}$ (0.4 mL, 0.4 mmol), and t-BuONa (2.88 g, 30 mmol) were added and refluxed for 12 hrs.

[0181] After the reaction was terminated, MC (300 mL) and H_2O (300 mL) were added. The MC layer was extracted, and the organic layer was suctioned and purified by column chromatography eluting with Hex:MC=3:1, to obtain Compound 37 (5.28 g, 64%).





Comparative Example 1: Fabrication of Organic Electroluminescence Device

[0190] This example was the same as Example 1 except that α -NPD was used as the electron transport layer in place of the compound of the present invention.

Experiment Example 1: Characteristic Evaluation of Organic Electroluminescence Devices

[0191] The characteristics of the organic electroluminescence devices 1 to 16 fabricated in the examples and the organic electroluminescence device fabricated in the comparative example were determined at a current density of 10 mA/cm². The results are shown in Table 1.

TABLE 1

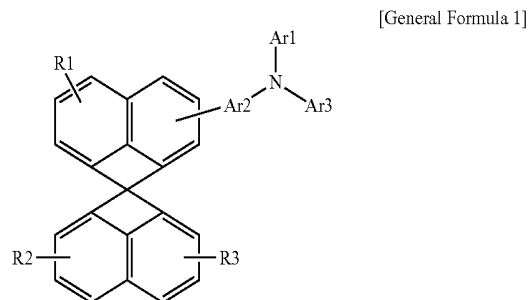
	Material	Current density (mA/cm ²)	Voltage (V)	Luminous efficiency (Cd/A)	CIE system (X Y)
Comparative Example 1	NPD	10	4.1	4.50	(0.150 0.090)
Example 1	Compound 1	10	3.9	7.21	(0.149 0.089)
Example 2	Compound 2	10	4.1	7.53	(0.150 0.089)
Example 3	Compound 5	10	4.0	7.43	(0.150 0.087)
Example 4	Compound 6	10	3.9	6.87	(0.151 0.090)
Example 5	Compound 7	10	4.0	7.62	(0.150 0.089)
Example 6	Compound 15	10	3.9	7.51	(0.150 0.089)
Example 7	Compound 17	10	3.8	7.65	(0.148 0.089)
Example 8	Compound 21	10	3.9	7.51	(0.150 0.088)
Example 9	Compound 24	10	4.1	7.49	(0.149 0.089)
Example 10	Compound 27	10	4.0	7.66	(0.150 0.089)
Example 11	Compound 28	10	3.9	7.39	(0.149 0.089)
Example 12	Compound 30	10	3.9	7.45	(0.150 0.088)
Example 13	Compound 34	10	4.0	7.58	(0.150 0.090)
Example 14	Compound 37	10	3.9	7.52	(0.150 0.089)
Example 15	Compound 41	10	3.9	7.33	(0.150 0.090)
Example 16	Compound 45	10	4.0	7.61	(0.150 0.090)

[0192] It can be seen from the experimental results in Table 1 that the organic electroluminescence devices fabricated in Example 1 to 16 of the present invention have obviously increased luminous efficiency, compared with the existing electroluminescence device fabricated in Comparative Example 1.

[0193] Further, it can be known from the experimental results above that for the examples where the organic compound of the present invention is used as a hole transport substance, the luminous efficiency of the organic electroluminescence devices is improved. Therefore, the organic compound of the present invention enables the device to be driven at a reduced voltage, and can reduce the power

consumption as well. Furthermore, the luminous service of the organic electroluminescence devices is also enhanced.

1. An organic compound represented by General Formula (1) below:



wherein in General Formula (1),

Ar1 and Ar3 are the same or different, and are an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene optionally substituted with one or more radicals R4, biphenyl optionally substituted with one or more radicals R4, naphthalene optionally substituted with one or more radicals R4, phenanthrene optionally substituted with one or more radicals R4, fluorene optionally substituted with one or more radicals R4, dibenzofuran optionally substituted with one or more radicals R4, dibenzothiophen optionally substituted with one or more radicals R4, substituted or unsubstituted spirobifluorene, and a combination of 2, 3, 4, or 5 thereof;

Ar2 is a heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene optionally substituted with one or more radicals R4, biphenyl optionally substituted with one or more radicals R4, naphthalene optionally substituted with one or more radicals R4, phenanthrene optionally substituted with one or more radicals R4, fluorene optionally substituted with one or more radicals R4, spirobifluorene optionally substituted with one or more radicals R4, dibenzofuran optionally substituted with one or more radicals R4, and dibenzothiophen optionally substituted with one or more radicals R4;

R4 is selected from the group consisting of H, D, F, Cl, Br, I, CN, a linear alkyl, alkoxy or thioalkyl having 1 to 31 carbon atoms, a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 31 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 40 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, dibenzothiophen, and a combination of 2, 3, 4, or 5 thereof, an aryloxy having 5 to 40 aromatic ring atoms, and an aralkyl having 5 to 40 aromatic ring atoms, wherein when there are a plurality of R4's in General Formula (1), R4's are the same or different; and

R1, R2, and R3 are the same or different and are selected from the group consisting of H, D, F, Cl, Br, I, CN, a linear alkyl, alkoxy or thioalkyl having 1 to 40 carbon atoms, a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 40 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 60 carbon atoms selected from the group consisting of benzene,

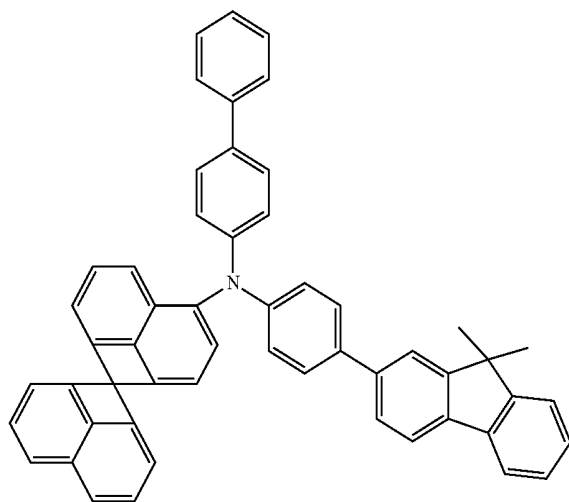
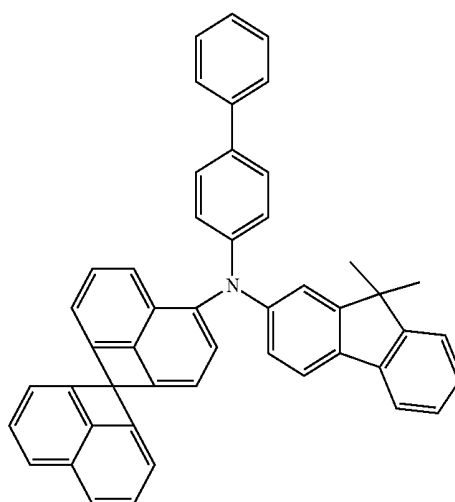
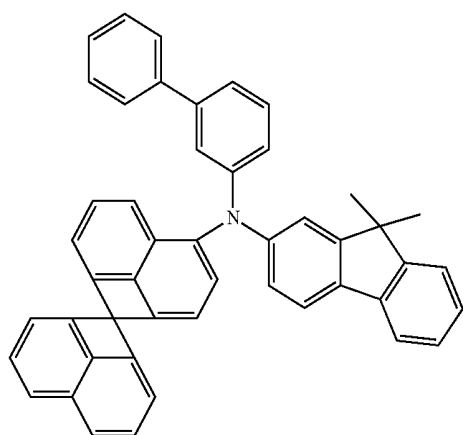
naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, dibenzothiophen, and a combination of 2, 3, 4, or 5 thereof, an aryloxy having 5 to 60 aromatic ring atoms, and an aralkyl having 5 to 60 aromatic ring atoms.

2. The organic compound according to claim 1, wherein: Ar2 and Ar3 are the same or different and are an aromatic or heteroaromatic ring system having 6 to 31 carbon atoms selected from the group consisting of benzene optionally substituted with one or more radicals R4, naphthalene optionally substituted with one or more radicals R4, phenanthrene optionally substituted with one or more radicals R4, fluorene optionally substituted with one or more radicals R4, dibenzofuran optionally substituted with one or more radicals R4, dibenzothiophen optionally substituted with one or more radicals R4, and substituted or unsubstituted spirobifluorene; Ar2 is a heteroaromatic ring system having 6 to 31 carbon atoms selected from the group consisting of benzene optionally substituted with one or more radicals R4, naphthalene optionally substituted with one or more

radicals R4, phenanthrene optionally substituted with one or more radicals R4, fluorene optionally substituted with one or more radicals R4, spirobifluorene optionally substituted with one or more radicals R4, dibenzofuran optionally substituted with one or more radicals R4, and dibenzothiophen optionally substituted with one or more radicals R4; and

- R1, R2, R3, and R4 are the same or different and are selected from the group consisting of H, D, F, Cl, Br, I, CN, a linear alkyl, alkoxy or thioalkyl having 1 to 25 carbon atoms a basin-like alkyl or cycloalkyl, alkoxy, or thioalkyl having 3 to 25 carbon atoms, an aromatic or heteroaromatic ring system having 6 to 31 carbon atoms selected from the group consisting of benzene, naphthalene, phenanthrene, fluorene, spirobifluorene, dibenzofuran, and dibenzothiophen, an aryloxy having 5 to 31 aromatic ring atoms, and an aralkyl having 5 to 31 aromatic ring atoms.

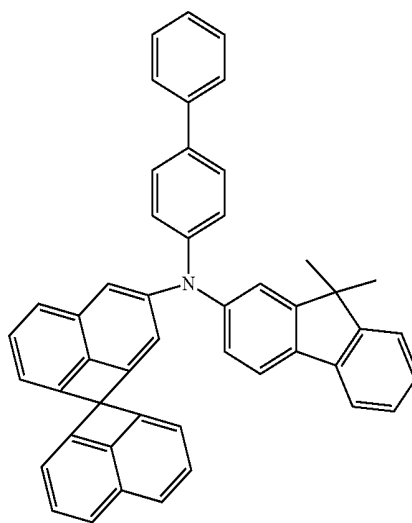
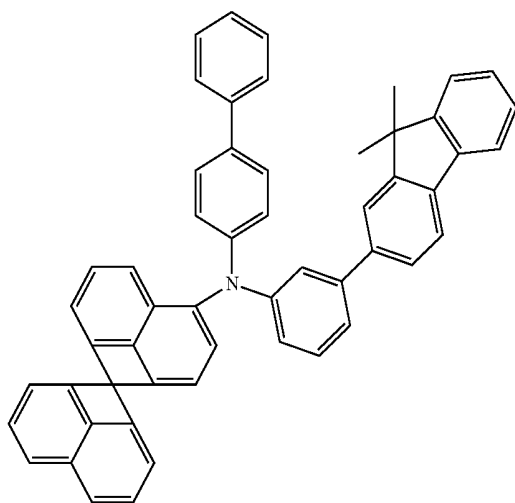
3. The organic compound according to claim 1, wherein: the organic compound is any one of Compounds 1 to 45 below:



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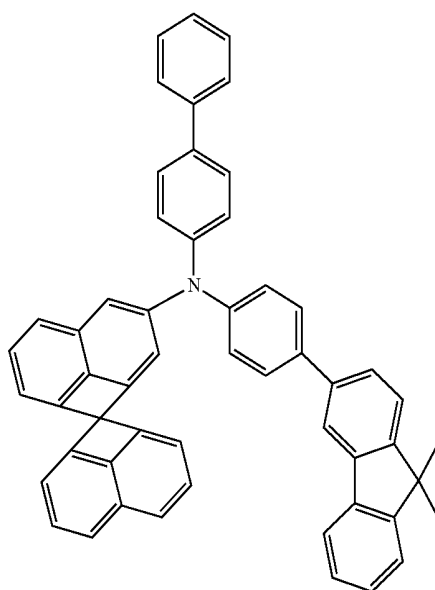
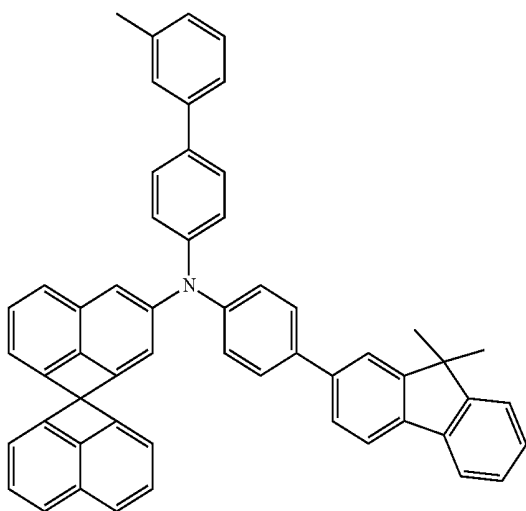
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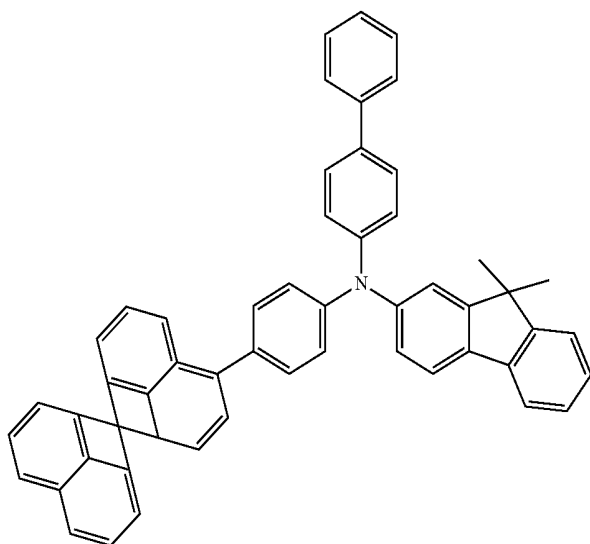


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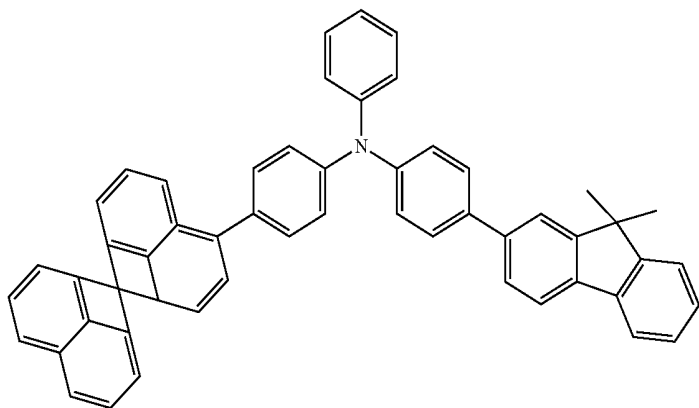


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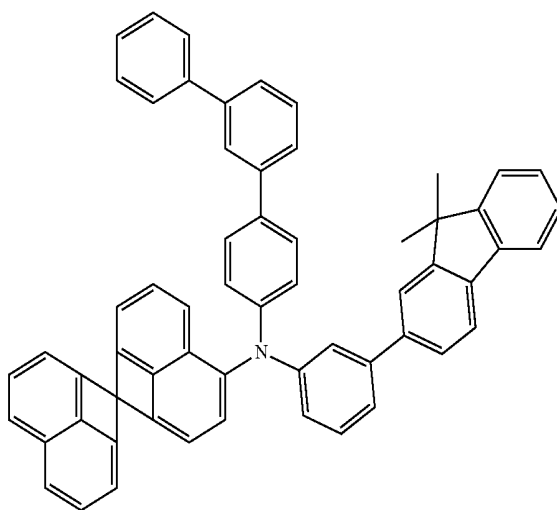
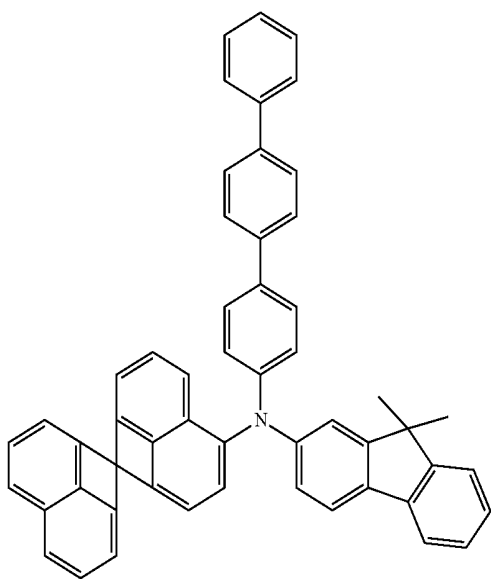
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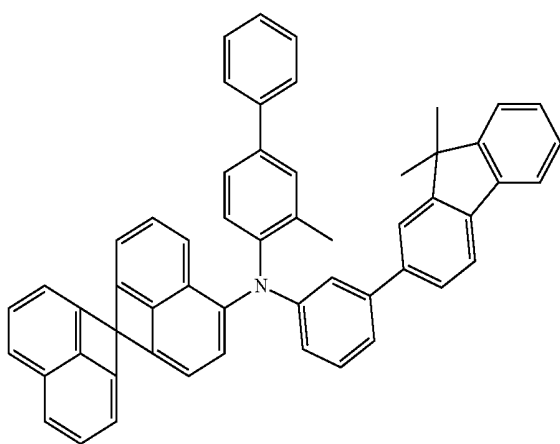


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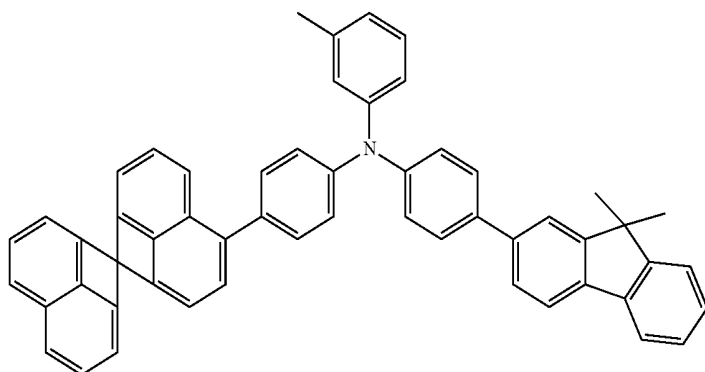


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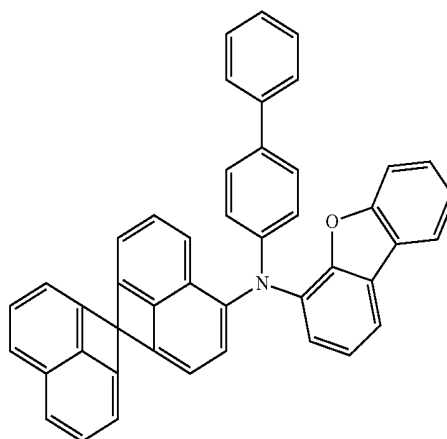
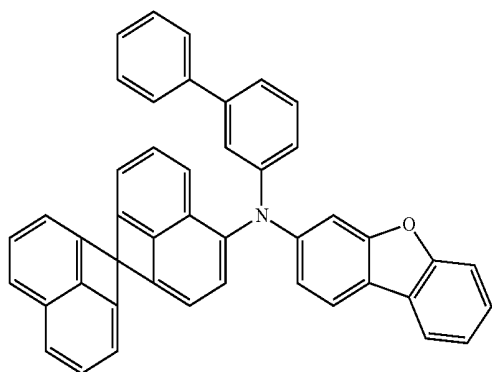
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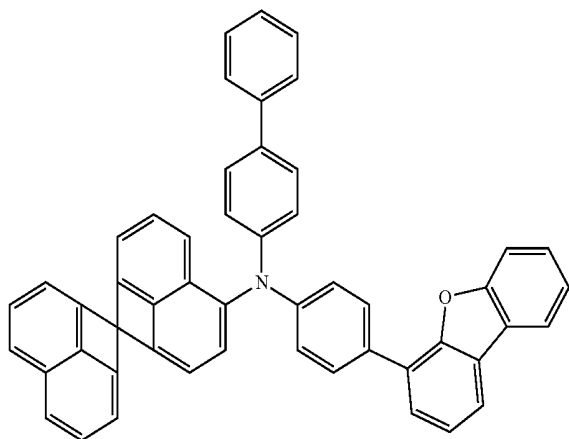


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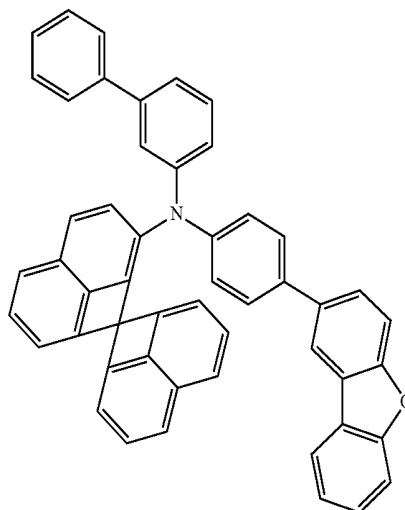
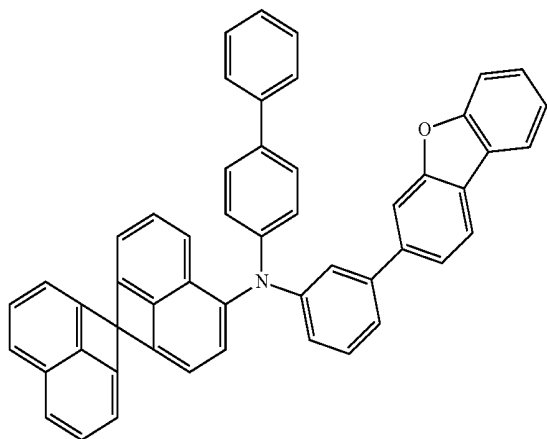
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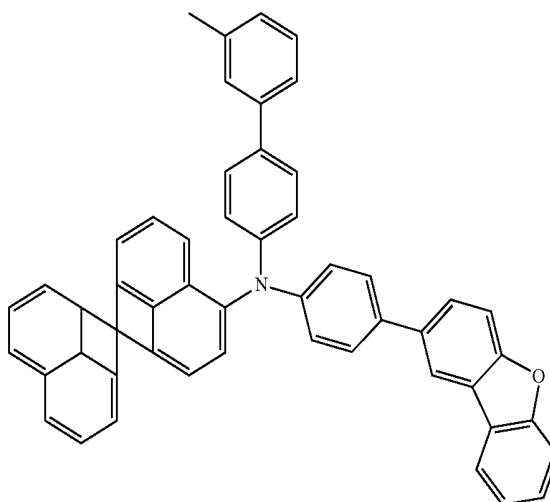
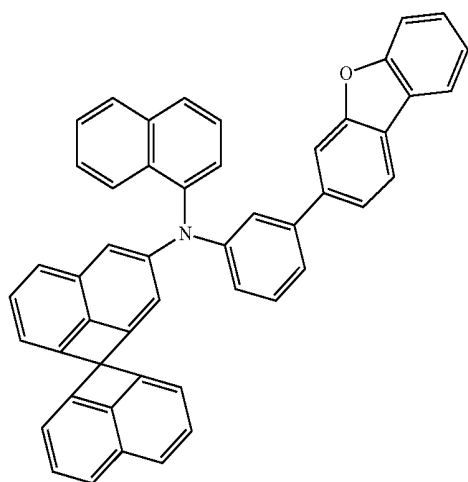
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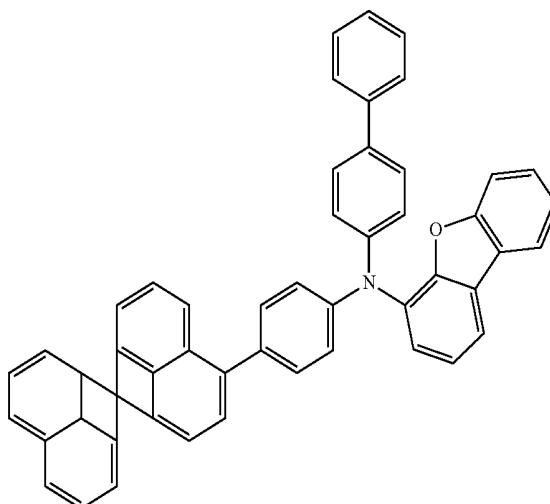
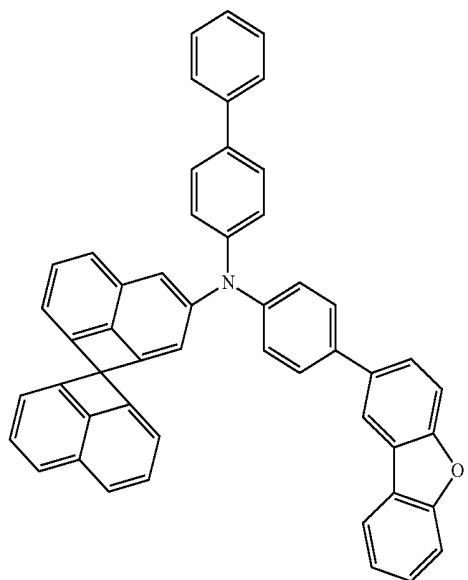
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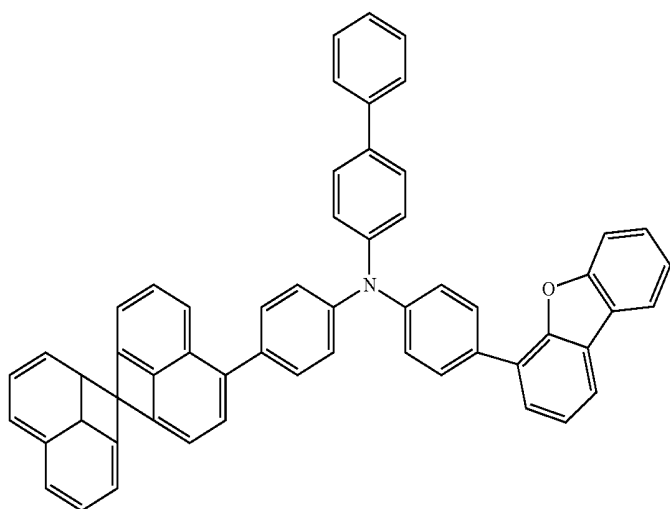
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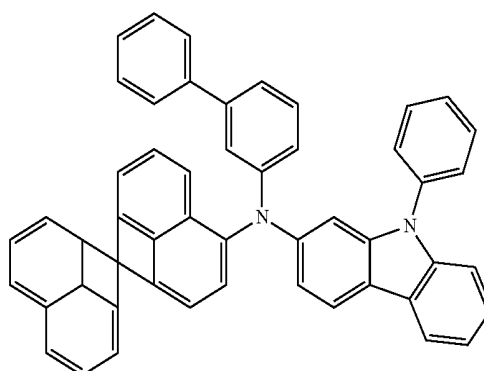
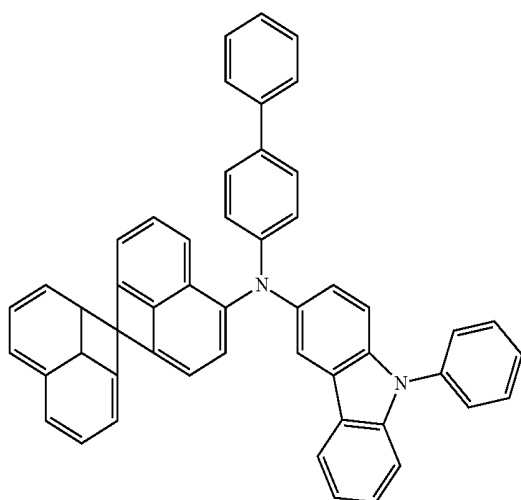
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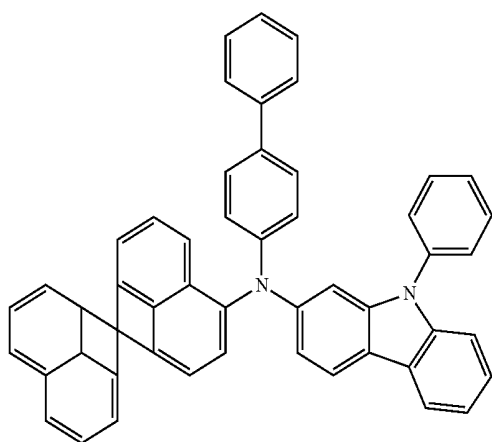


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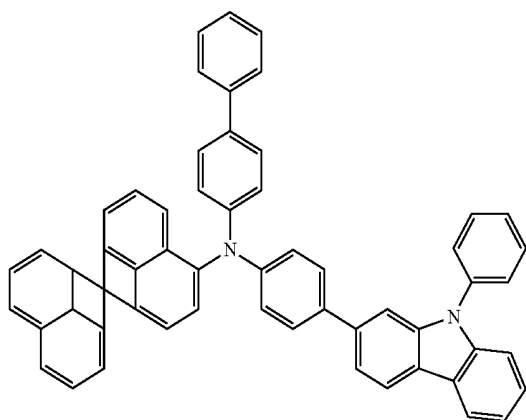


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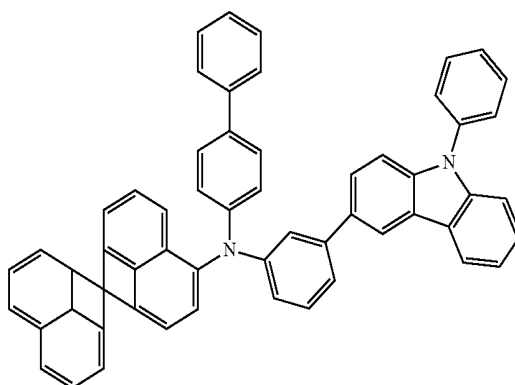


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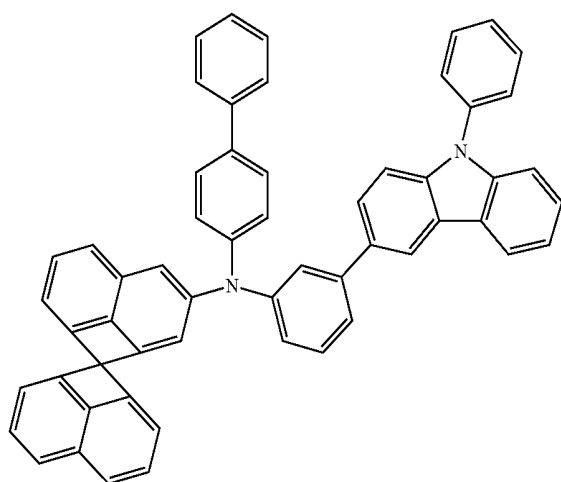
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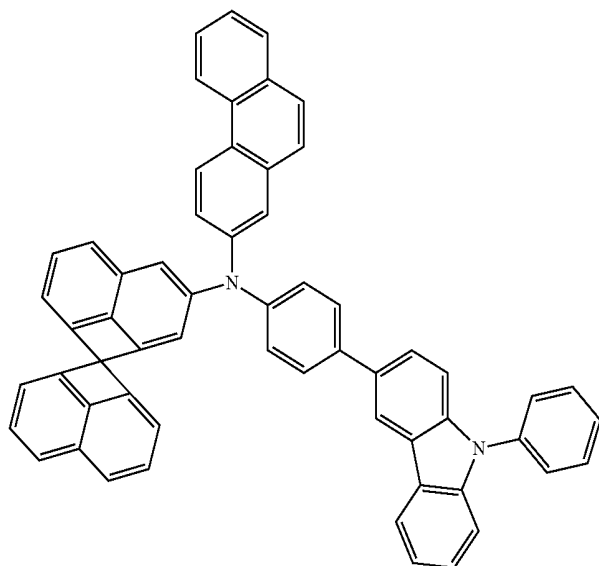
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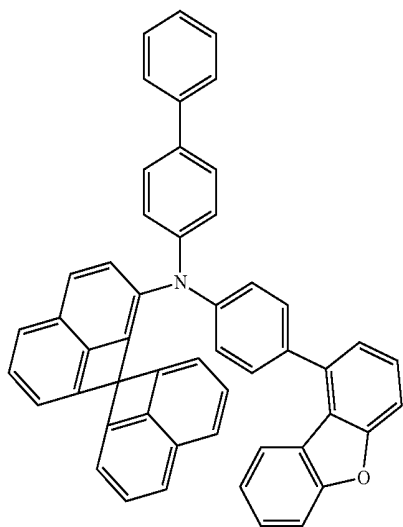


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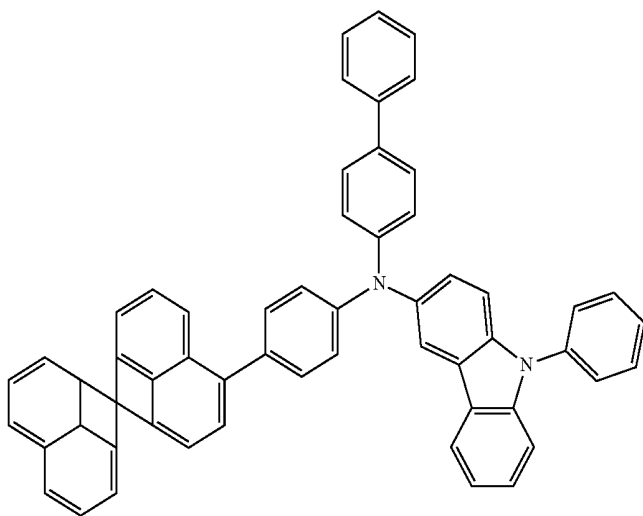


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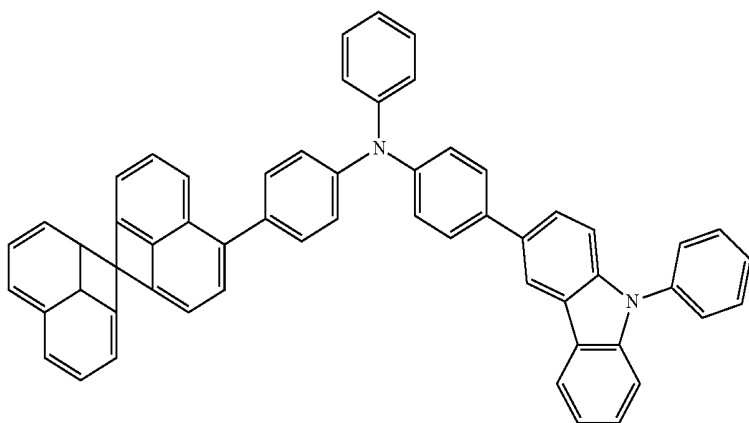
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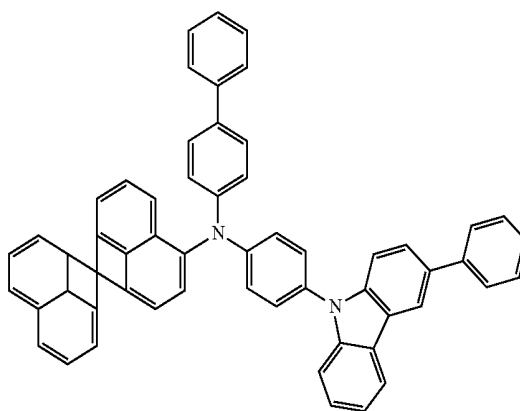
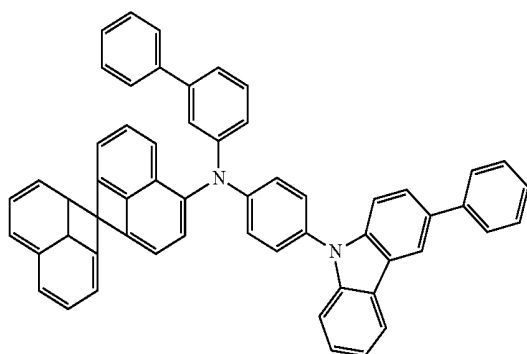


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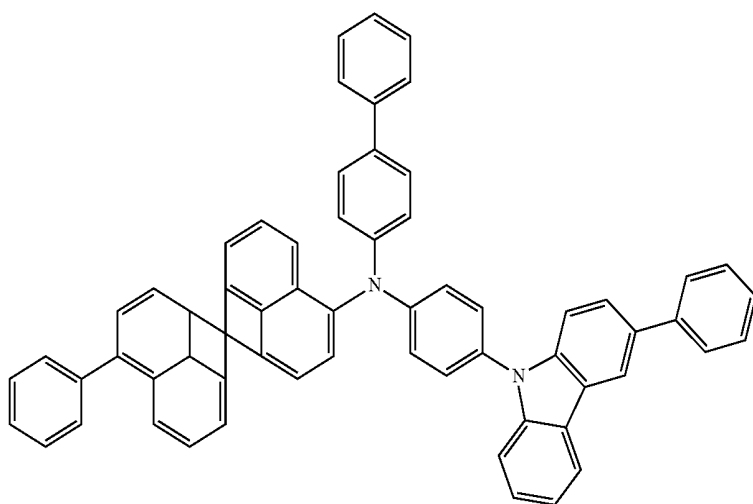


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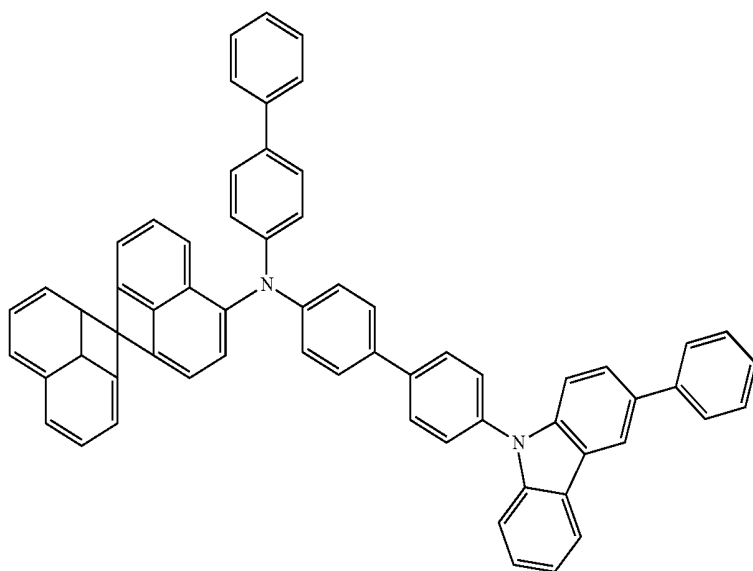
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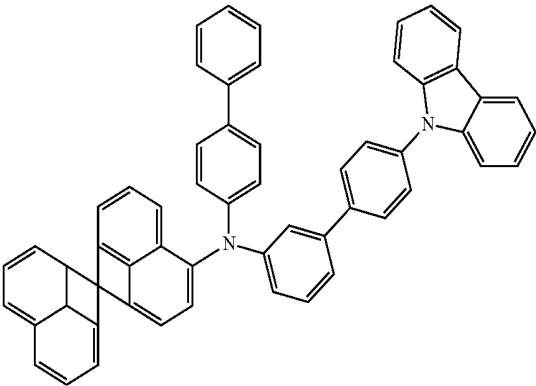
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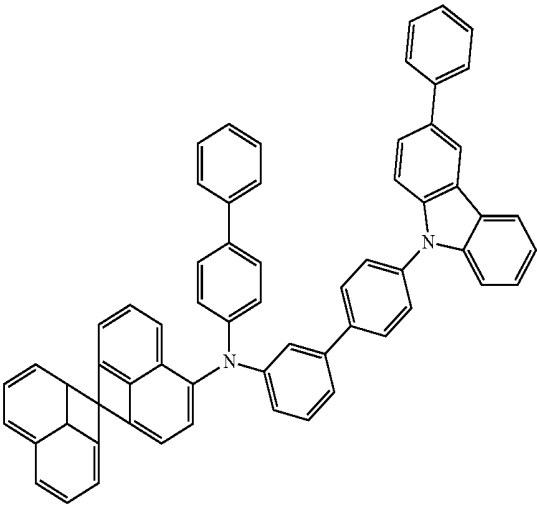
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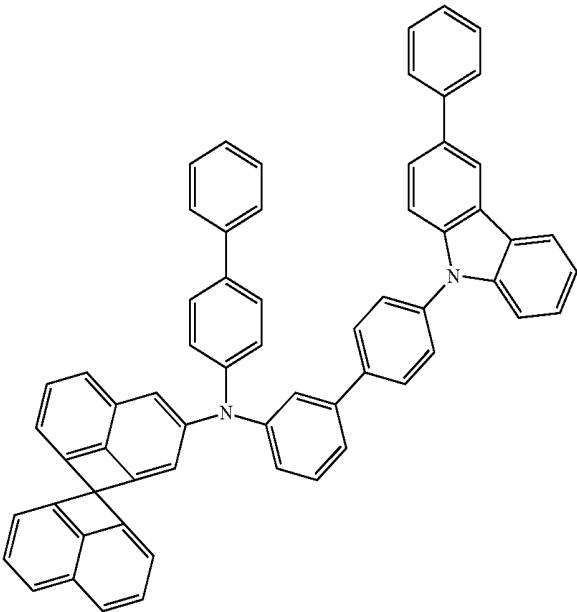
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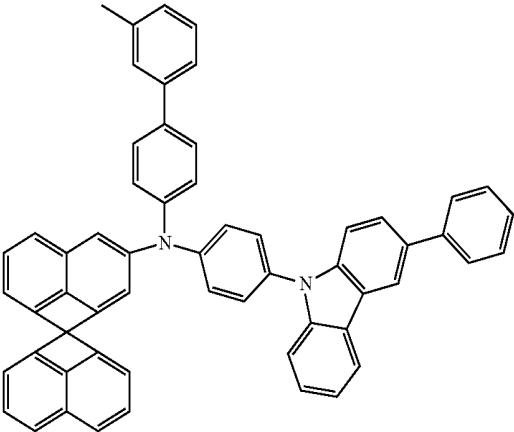
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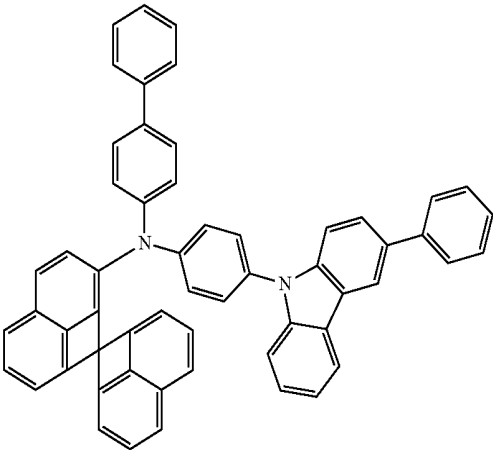
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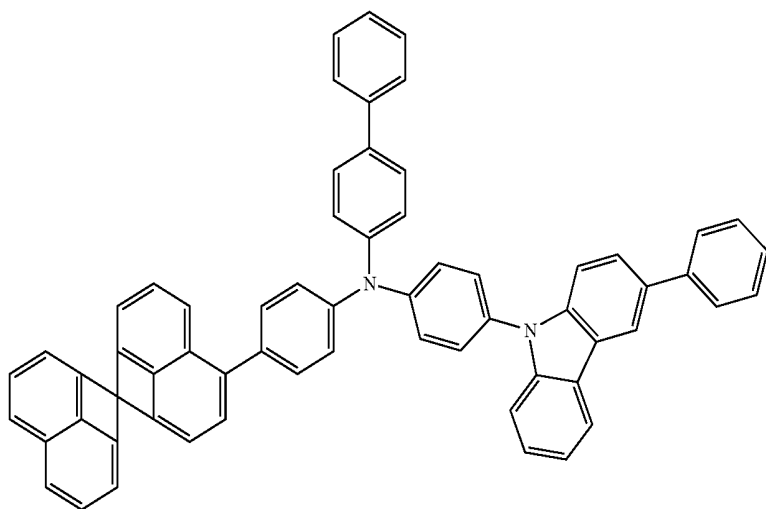


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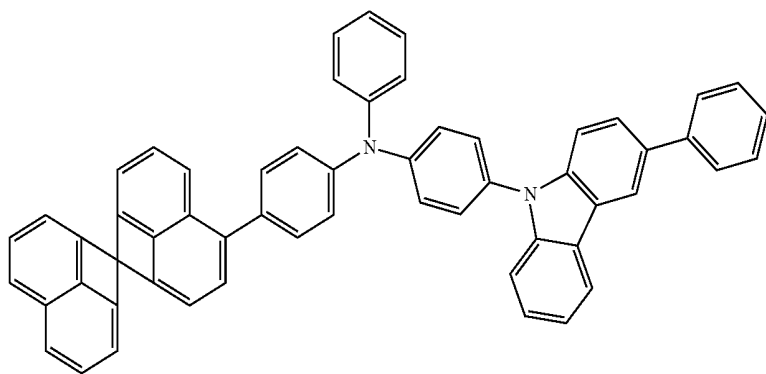


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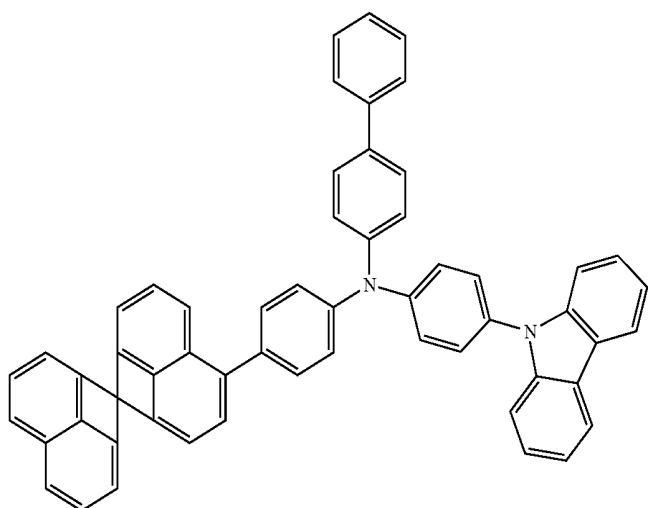
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4. (canceled)

5. A material for forming a hole injection layer, a hole transport layer, an electron blocking layer or an emission layer, the material comprising the organic compound according to claim 1.

6. An organic electroluminescence device, having one or more organic thin film layers, including at least an emission layer, laminated between a cathode and an anode, wherein:

at least one of the organic thin film layers contains one or two or more of the organic compound according to claim 1.

7. An organic electroluminescence device, having one or more organic thin film layers, including at least an emission layer, laminated between a cathode and an anode,

wherein the organic thin film layers comprise a hole injection layer, a hole transport layer, the emission layer, an electron transport layer, and an electron injection layer.

tion layer, and the organic compound according to claim 1 is contained in one or more of the hole injection layer, the hole transport layer, and the emission layer.

8. An organic electroluminescence device, having one or more organic thin film layers, including at least an emission layer, laminated between a cathode and an anode,

wherein the organic thin film layers comprise a hole injection layer, a hole transport layer, an electron blocking layer, the emission layer, a hole blocking layer, an electron transport layer, and an electron injection layer, and the organic compound according to claim 1 is contained in one or more of the hole injection layer, the hole transport layer, the electron blocking layer, and the emission layer.

* * * * *

专利名称(译)	新型有机化合物，包含其的材料用于有机电致发光器件，以及包含该材料的有机电致发光器件		
公开(公告)号	US20170125678A1	公开(公告)日	2017-05-04
申请号	US15/339386	申请日	2016-10-31
[标]申请(专利权)人(译)	南京高光半导体材料有限公司		
申请(专利权)人(译)	南京上材料有限公司		
当前申请(专利权)人(译)	南京上材料有限公司		
[标]发明人	KIM JIN WOO QIAN CHAO XU JUN WANG DENING		
发明人	KIM, JIN WOO QIAN, CHAO XU, JUN WANG, DENING		
IPC分类号	H01L51/00 C07D209/86 C07D209/88 C07C211/61 C07D307/91		
CPC分类号	H01L51/006 C07C211/61 C07D307/91 H01L51/0061 C07D209/88 C07D209/86 H01L51/5056 C07C2103/18 C07C2103/96 H01L51/0056 H01L51/0058 H01L51/0073 H01L51/0072 H01L51/5012		
优先权	201510733034.6 2015-10-30 CN		
其他公开文献	US10396290		
外部链接	Espacenet USPTO		

摘要(译)

本发明提供一种新型有机化合物，包含该有机化合物的材料，用于有机电致发光器件，以及包含该材料的有机电致发光器件。本发明提供的有机化合物可用作有机电致发光器件中的空穴注入层材料，空穴传输层材料，电子阻挡层材料和绿色和红色磷光主体材料等发光层材料，并且可以减少驱动电压，提高器件的发光效率，亮度，热稳定性，色纯度和使用寿命。

